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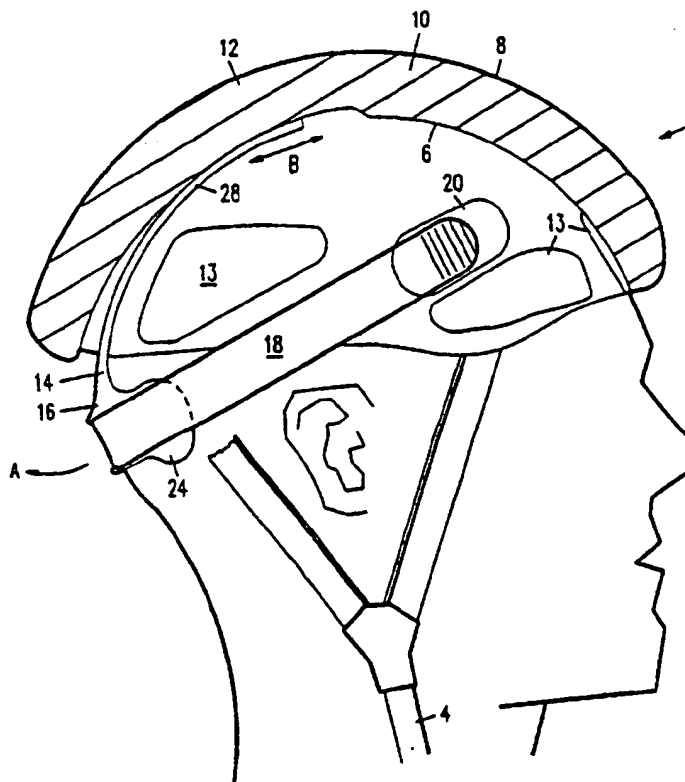


## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>5</sup>:</b> <b>A42B 3/04</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 95/01739</b> <b>(43) International Publication Date:</b> 19 January 1995 (19.01.95)
<b>(21) International Application Number:</b> PCT/US94/07643 <b>(22) International Filing Date:</b> 8 July 1994 (08.07.94) <b>(30) Priority Data:</b> 08/088,878      8 July 1993 (08.07.93)      US <b>(60) Parent Application or Grant</b> <b>(63) Related by Continuation</b> US      08/088,878 (CIP) Filed on      8 July 1993 (08.07.93) <b>(71) Applicant (for all designated States except US):</b> GIRO SPORT DESIGN, INC. [US/US]; 2880 Research Park Drive, Soquel, CA 95073 (US). <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> ARNEY, Michel, D. [US/US]; 631 South Street, Needham, MA 02192 (US). ZEI- GLER, Andrew, G. [US/US]; 11 Cedar Avenue, Arlington, MA 02174 (US). BURCHARD, Thomas, H. [US/US]; 303 Washington Street, Winchester, MA 01890 (US). JONES, Terrence, K. [US/US]; 37 Summit Avenue, Sharon, MA 02067 (US).		<b>(74) Agents:</b> LIMBACH, George, C. et al.; Limbach & Limbach, 2001 Ferry Building, San Francisco, CA 94111-4262 (US). <b>(81) Designated States:</b> CA, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). <b>Published</b> <i>With international search report.</i> <i>With amended claims.</i>

**(54) Title:** SIZING AND STABILIZING APPARATUS FOR BICYCLE HELMETS**(57) Abstract**

A bicycle helmet is disclosed having a flexible, articulated member (14) depending from the rear (12) of the helmet, providing a closer fit to an individual wearer's head and improving the stability of the helmet on the head, particularly for mountain bike riding. The articulated member (14) contacts the wearer's head beneath the occipital region and applies a forward and upward pressure against the head. The general embodiment of the invention includes an elastic strap (18) stretching from one side of the helmet, across the back of the articulated member (14), to the opposite side of the helmet. Adjusting this strap (18) allows the wearer to adjust the forward and upward pressure exerted by the articulated member (14) on the wearer's head.



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SIZING AND STABILIZING APPARATUS  
FOR BICYCLE HELMETSBACKGROUND OF THE INVENTION

## 1. Field of the Invention

5       The present invention relates to bicycle helmets, in particular to sizing and stabilizing a mountain bike helmet on a rider's head.

## 2. Discussion of the Prior Art

10       Lightweight helmets for head protection during bicycle riding falls and accidents have continuously evolved and undergone numerous improvements in recent years. One particular area of refinement has been in the fitting and stabilizing of helmets on the bicycle rider's head. An example of a prior art bicycle  
15       helmet and a means for securing it from excessive movement is disclosed in U.S. Patent No. 4,903,350.

      In order to fit a variety of head shapes and sizes, a particular brand of helmet often will be available in several sizes. Each size typically can  
20       be customized to a particular wearer's head by inserting or removing cushions and pads around the interior of the helmet cavity to obtain a snug fit.

      Chin straps are employed to keep the helmet on. These straps reduce the vertical movement of the  
25       helmet relative to the wearer's head, but provide little resistance to the forward and back rocking motion of the helmet. Many helmet models now employ chin straps having a "Y" configuration on each side. A loop is attached to the front and rear of each side  
30       of the helmet, and these two loops are connected by a strap beneath the wearer's chin. An example of this type of prior art helmet and strap arrangement is also disclosed by U.S. Patent No. 4,903,350. While this type of chin strap reduces the amount of helmet  
35       movement, it does not eliminate it.

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The sport of mountain bike riding has grown increasingly popular in recent years. This activity involves riding specially designed bicycles with heavy duty frames and components on unpaved roads, trails and rough terrain. Experienced mountain bike riders can travel over steep drops, uneven terrain, boulders, stumps, logs, creek beds, and such while on their mountain bikes. Conventional bicycle helmets are typically used for protection from falls. The bouncing, bumping and jarring associated with mountain bike riding greatly exacerbates the problem of excessive helmet movement on the rider's head. Bike riders traveling on dirt roads or even city streets will often experience these problems. A tightly fitted helmet with a taut chin strap may reduce the amount of movement of the helmet on the wearer's head, but usually provides more of a discomfort than a solution to the problem.

Prior art bicycle helmets have not utilized the undercut portion beneath the occipital region of the wearer's head to stabilize the helmet. There are two apparent reasons for this. The first is that the process used to mold a one piece main shell of the helmet can not tolerate a negative draft angle without prohibitively expensive multi-part molds to allow removal of the helmet after molding. The second reason concerns the difficulty or impossibility of the wearer fitting the helmet over his or her head if the helmet contains a substantial inward curve to match the undercut portion of the back of the head.

#### SUMMARY OF THE INVENTION

Broadly stated, the present invention, to be described in greater detail below, is directed to a

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bicycle helmet having an articulated member for engaging the head of the wearer.

5 In accordance with one aspect of the present invention, an articulated member is biased against the occipital region of the wearer's head, allowing the helmet to more closely fit a larger range of head sizes and shapes.

10 In accordance with another aspect of the present invention, the occipital region of the wearer's head is elastically retained between a rear articulated member and the inside of the main shell portion of the helmet. Because the occipital region is cradled from both above and below, the helmet is comfortably secured and movement of the helmet on the wearer's  
15 head is greatly reduced or eliminated.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a fragmentary side elevation view showing a general embodiment of the inventive helmet.

20 Fig. 2 is a rear elevation view showing the articulated member of a general embodiment.

Fig. 3 is a lower frontal view showing the articulated member up inside the main shell in an alternative embodiment.

25 Fig. 4 is an enlarged, partial bottom view showing the articulated member in an alternative embodiment.

Fig. 5 is an exploded rear perspective view showing an alternate embodiment.

30 Fig. 6 is an exploded rear perspective view showing an alternate embodiment.

Fig. 7 is a rear elevation view showing the articulated member of an alternate embodiment.

Fig. 8 is a rear elevation view showing the articulated member of an alternate embodiment.

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Fig. 9a and 9b are perspective views showing a sliding adjustment and locking feature for the articulated member of an alternative embodiment.

5 Fig. 10 is a perspective view showing a sliding adjustment and locking feature for the articulated member of an alternative embodiment.

Fig. 11 is a perspective view showing a sliding adjustment and locking feature for the articulated member of an alternative embodiment.

10 Fig. 12a and 12b are perspective views showing a sliding adjustment and locking feature for the articulated member of an alternative embodiment.

15 Fig. 13a and 13b are perspective views showing a sliding adjustment and locking feature for the articulated member of an alternative embodiment.

Fig. 14a and 14b are perspective views showing a sliding adjustment and locking feature for the articulated member of an alternative embodiment.

20 Fig. 15 is a side elevation view showing the preferred embodiment of the inventive helmet.

Fig. 16 is a rear elevation view showing the preferred embodiment of the inventive helmet.

Fig. 17 is a rear elevation view showing the preferred embodiment of the articulated member.

25 Fig. 18a is a side elevational cross-section view showing the articulated member in the arcuate passage.

30 Fig. 18b is a fragmentary side elevational view showing the arcuate passage and the dies used to make it.

Fig. 19 is a fragmentary perspective view of Fig. 18.

35 Fig. 20 is a front elevational cross-section view taken along line 20-20 in Fig. 18b, showing the articulated member in the arcuate passage.

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Fig. 21 is a side elevational view, partially in section, similar to Fig. 1 but showing another alternative embodiment of the present invention.

5 Fig. 22 is an exploded rear perspective view similar to Fig. 5 but showing the embodiment of Fig. 21.

Figs. 23 and 24 are views similar to Figs. 21 and 22, but illustrating still another embodiment of the present invention.

10 Figs. 25(a) and 25(b) are plan views of the articulated member and padding strap of still another embodiment of the present invention.

15 Fig. 26 is a cross-sectional view of a portion of the structure shown in Fig. 25(b) taken along the line F-F in the direction of the arrows.

Fig. 27 is a plan view of the articulated member of Fig. 25(a) and one-half of the padded strap of Fig. 25(b) assembled for insertion into a helmet.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

20 Referring to Fig. 1, in which the general embodiment of the present invention is shown, the main shell 2 of the helmet is secured to the wearer's head by a chin strap 4. The main shell 2 has an interior surface 6 defining a helmet cavity for  
25 receiving the wearer's head, and an exterior surface 8. The helmet can be further defined by a top portion fitting over the top of the head of a wearer and with a front half 10 and a rear half 12. Removable pads 13 are attached to the central top  
30 interior surface 6 of main shell 2 for obtaining a proper fit for a particular wearer. A flexible articulated member 14 is attached to the interior 6 of the top portion of the main shell 2 forward of the back of the neck of a wearer near the front of the  
35 shell rear half 10 and extends downward and inward,



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generally along the interior surface 6 of the rear half 12 and extending beyond the lower edge of the helmet. In the general embodiment, when the articulated member 14 is in a relaxed state when the helmet is not being worn, articulated member 14 curves inward more than shown in Fig. 1. As the helmet is placed on the wearer's head, articulated member 14 flexes rearward in the direction of arrow A to accommodate the head, then returns partially forward underneath the occipital region of the head when the helmet is all the way on. The flexing portion of the articulated essentially forms a hinge that allows the wearer to flex the articulated member back to allow the helmet to fit over the wearer's head. Once the helmet is on, the articulated member 14 flexes forward again to contact the back of the head. Because articulated member 14 is being displaced when worn, it exerts a forward pressure on the back of the head. The flexed portion of the displaced articulated arm 14 acts as a spring to exert the forward pressure on the back of the head. This forward pressure provides a snug yet comfortable fit which greatly increases the stability of the helmet. Because the occipital region of the wearer's head is cradled from below by the articulated member 14, the helmet is restrained from rocking forward and back, and from bouncing around on the wearer's head.

Fig. 2 shows the T-shaped distal end 16 of articulated member 14. The distal end 16 of the articulated member 14 is also curved in a lateral direction. The curvature in this direction is designed to approximate the curvature of the corresponding portion of the wearer's head, and if necessary, to flex in the lateral direction to accommodate the head.

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An elastic strap 18 is provided to increase, and preferably also to adjust, the forward pressure exerted by the flexed articulated member 14 against the back of the user's head. In the general embodiment shown in Figs. 1 and 2, a one piece strap 18 is attached at both its ends to the interior 6 of the sides of the main shell 2. The middle portion of strap 18 is guided across the back of the distal end 16 of articulated member 14. When the helmet is worn, strap 18 stretches, thereby adding to the forward flexing force of the articulated member 14. The location of the attachment points on the main shell 2 is such that the strap 18 biases the distal end 16 of articulated member 14 upward and inward against the inwardly curving portion of the occipital region of the wearer's head.

In the general embodiment, strap 18 is attached at both ends to the main shell 2 with hook and loop type fasteners. The preferred embodiment uses VELCRO® hook and loop type fasteners. A small patch 20 of the hook portion of the fastener is bonded to each side of the main shell 2 on the interior surface 6 just above and forward of the wearer's ears. The entire strap 18 is made from an elastic fabric with a nap suitable for releasably adhering to patches 20 inside the main shell 2. The forward and upward tension that the strap 18 imparts to the wearer's head through the articulated member 14 can be increased or decreased by moving one or both ends of the strap 18 forward or back, respectively, in relation to the patches 20. This is done with the helmet off in the general embodiment. Alternatively, one end of the strap 18 can be made adjustable, with the other end being fixed.

In an alternative embodiment, shown in Fig. 6, two straps 18' can be used, with each strap 18'

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spanning between one side of the distal end 16 of the articulated member 14 and the adjacent side of the main shell 2. The straps 18' can be attached with snaps 21 to the distal end 16 of the articulated member 14. The opposite ends of straps 18' are then adjustably attached to the main shell 2 in a similar manner to that previously described. In another variation of the two strap embodiment (not shown), one end of each strap is attached to the inside of the helmet, while the other end is adjustably attached to the distal end 16 of the articulated member 14, allowing the strap tension to be adjusted while the helmet is being worn.

In the general embodiment shown in Fig. 2, inverted J-shaped hold downs 22 are provided on the upper outside ends of the T-shaped distal end 16 of the articulated member 14. These hold downs 22 capture the upper edge of strap 18 and prevent it from sliding upwards and off the T-shaped distal end 16 of the articulated member 14. Similarly, outward bends 24 are provided near the lower edge of articulated member 14 to inhibit strap 18 from sliding off the bottom of articulated member 14. In alternative embodiments, strap 18 can be captivated by clips or guide slots in the distal end 16 of the articulated member 14, as shown in Figs. 5, 7 and 8.

As shown in Figs. 1 and 2, outward bends 24 also serve to comfortably guide the leading edge (lower edge) of the articulated member 14 over the head when the wearer puts the helmet on. Recess 26 is provided at the lower edge of the articulated member 14 to accommodate the wearer's neck (or hair, such as when worn in a ponytail) when the wearer is in a forward leaning, bicycle riding position. Recess 26 and outward bends 24 allow articulated member 14 to comfortably exert a constant forward and upward

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pressure on the occipital region of the wearer's head without binding or digging in, regardless of the front to back tilt of the wearer's head.

5 In the general embodiment, as shown in Fig. 2, the proximal end 28 of the articulated member 14 is forked so that it can be securely mounted to the interior 6 of the main shell 2 without interfering with the air flow through the air vents 30. Both  
10 tines 32 of proximal end 28 of articulated member 14 are attached to the interior 6 of the main shell 2 with fasteners or adhesive. Air vents 30 in the main shell 2 can be utilized to secure complementary tabs 33 on the articulated member 14, as shown in Fig. 3.

15 In an alternative embodiment shown in Fig. 4, the proximal end 28 of articulated member 14 is attached to the main shell 2 with an adhesive tape 34. Adhesive tapes offer excellent bonding strength when in tension, but are susceptible to peeling off when force is concentrated on one corner or edge.  
20 Reliefs 36, which are elongated cutouts in the articulated member 14, are provided in the proximal end 28 of the articulated member 14 to more centrally locate the force which is applied to the adhesive tape 34 when the articulated member 14 is flexed.  
25 This arrangement more evenly distributes the forces that would tend to separate the articulated member 14 from the main shell 2. Without the reliefs 36, articulated member 14 might be peeled off the main shell 2 by pushing the articulated member 14 forward,  
30 or from cycling back and forth due to prolonged use. The reliefs 36, however, ensure that the articulated member 14 remains adhered to the main shell 2 because the adhesive tape 34 is exposed to mostly tensile stress and low peel stress.

35 As shown in Fig. 1, an alternative embodiment can include the ability to adjust articulated member

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14 in the direction of arrow B. The articulated member 14 can be slidably mounted to main shell 2 to allow the position of the member to be adjusted to a particular wearer's head. Several concepts to allow sliding movement and releasably locking in position are illustrated in Figs. 9 through 14.

Figs. 9a and 9b show an alternative embodiment for adjusting the position of the articulated member 14. Proximal end 28 is slidably attached to the interior surface 6 with a suitable fastener 42, such as a rivet, screw or split, plastic, flanged post. Fastener 42 passes through longitudinal slot 44 in the proximal end 28, thereby retaining the articulated member 14 on the main shell 2 while allowing it to slide in the longitudinal direction shown by arrow B.

A pair of tabs 46 protrude from proximal end 28 and each tab 46 engages a notch 48 to prevent the proximal end 28 from sliding. Two rows of notches 48 are provided, spaced laterally apart to accommodate the spacing of the two tabs. The notches 48 are spaced longitudinally, to provide alternative locking positions as the proximal end 28 is adjusted by sliding longitudinally. To allow the proximal end 28 to slide, the wearer is able to flex the proximal end 28 away from the main shell 2 in the direction of arrow C to momentarily disengage tabs 46 from notches 48. Once the proximal end 28 is slid in the direction of arrow B to a new position and released, the resilient force of the flexed proximal end 28 allows tabs 46 to engage with a new pair of notches 48.

Projection 50 in the proximal end 28 and hollow 52 in the interior surface 6 facilitate the wearer's ability to grasp the proximal end 28 for easy adjustment. The proximal end 28 can be located in a

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recess 54 in the interior surface 6 to provide greater comfort to the wearer and to longitudinally guide the proximal end 28 during adjustment.

5 Fig. 10 shows another alternative embodiment for adjusting the position of the articulated member 14. Proximal end 28 is slidably attached to the interior surface 6 with a pair of suitable fasteners 42, such as rivets, screw or split, plastic, flanged posts. Fasteners 42 passes through longitudinal slots 44 in 10 the proximal end 28, thereby retaining the articulated member 14 on the main shell 2 while allowing it to slide in the longitudinal direction shown by arrow B.

A cutout 56 is provided in the proximal end 28 15 with a rack of teeth 58 located along an edge of cutout 56, having teeth spaced in a longitudinal direction. A pinion 60 is rotably mounted to the interior surface 6 within the cutout 56 such that it engages the rack of teeth 58. Pinion 60 can be 20 rotated with a screwdriver, coin or the like to drive the proximal end 28 in a longitudinal direction.

Once adjusted, the proximal end 28 can be held in place by friction between the pinion 60 and interior surface 6 and/or friction between proximal 25 end 28 and interior surface 6. Alternatively, the proximal end 28 can be locked down by tightening screw fasteners 42 after adjustment.

Fig. 11 shows yet another alternative embodiment for adjusting the position of the articulated member 30 14. Proximal end 28 is slidably attached to the interior surface 6 with a suitable fastener 42, such as a rivet, screw or split, plastic, flanged post. Fastener 42 passes through longitudinal slot 44 in the proximal end 28, thereby retaining the 35 articulated member 14 on the main shell 2 while

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allowing it to slide in the longitudinal direction shown by arrow B.

Opposite sides of proximal end 28 are fitted with teeth 62 spaced in a longitudinal direction. Each of the two sets of teeth 62 engages a complementary rack of teeth 64 attached to the interior surface 6 of the main shell 2 to releasably prevent the proximal end 28 from moving. A pair of finger holes 66 and a pair of flexures 68 are both incorporated into the opposite sides of proximal end 28 for allowing the wearer to flex the two sets of teeth 62 inwardly towards each, as shown by arrows D, and out of engagement with the racks of teeth 64. In this manner, the wearer can slide the proximal end 28 longitudinally, as shown by arrow B. When inward pressure is released from the finger holes 66, flexures 68 urge teeth 62 outwardly back into engagement with racks of teeth 64, thereby locking the articulated member 14 into position after adjustment.

Figs. 12a and 12b show yet another alternative embodiment for adjusting the position of the articulated member 14. Proximal end 28 is slidably attached to the interior surface 6 with a suitable fastener 42, such as a rivet, screw or split, plastic, flanged post. Fastener 42 passes through longitudinal slot 44 in the proximal end 28, thereby retaining the articulated member 14 on the main shell 2 while allowing it to slide in the longitudinal direction shown by arrow B.

A cutout 70 is provided through proximal end 28, having opposite sides formed by two racks of teeth 72, the teeth being spaced in a longitudinal direction. A complementary shaped, raised portion 74 is provided on the interior surface 6, partially filling cutout 70. Raised portion 74 is provided

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with teeth 76 on opposite sides for engagement with the two racks of teeth 72.

5 The raised portion has a longitudinal length that is shorter than that of cutout 70, so that the proximal end 28 may be alternatively adjusted and locked into a plurality of positions with respect to the main shell 2. To make such an adjustment, the wearer grasps the proximal end 28 at projection 50 and resiliently flexes the proximal end 28 away from interior surface 6, as shown by arrow C in Fig. 12b. This disengages the two racks of teeth 72 from teeth 76 and allows the wearer to move the proximal end 28 longitudinally, as shown by arrow B. When the projection 50 on the proximal end 28 is released after adjustment, a different portion of the two racks of teeth 72 are resiliently urged into engagement with teeth 76 on raised portion 74.

15 The proximal end 28 can be located in a recess 54 in the interior surface 6, as shown in Fig. 12b, to provide greater comfort to the wearer and to longitudinally guide the proximal end 28 during adjustment. Also, raised portion 74 and fastener 42 can be formed on a single plate 78 which is recessed when mounted on interior surface 6, as shown in Fig. 12a (or further recessed if used in conjunction with recess 54 in Fig. 12b).

20 Figs. 13a and 13b show yet another alternative embodiment for adjusting the position of the articulated member 14. Proximal end 28 is slidably attached to the interior surface 6 with a plate 80 and post 82 arrangement. Post 82 depends from plate 80 and passes through longitudinal slot 44 in the proximal end 28, and is received in slit 84 to attach the plate 80 to the interior surface 6, thereby retaining the articulated member 14 on the main shell



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2 while allowing it to slide in the longitudinal direction shown by arrow B.

5 A plurality of ridges 86 are formed on plate 80 opposite post 82. A complementary set of ridges 88 is formed in flap 90, which is hingedly connected to proximal end 28 by a "living hinge" 92. Flap 90 may be folded back over onto proximal end 28, as shown by arrow D, and snapped into place, thereby engaging ridges 86 with ridges 88 and preventing proximal end 10 28 from movement. Adjustment is accomplished by unsnapping flap 90 to disengage ridges 88 from ridges 86, longitudinally sliding proximal end 28 to a new position, and snapping flap 90 back into position so that ridges 88 re-engage ridges 86.

15 Fig. 14a shows yet another alternative embodiment for adjusting the position of the articulated member 14. Two pairs of laterally spaced posts 94 are spaced longitudinally apart on interior surface 6. A plurality of pairs of mating holes 96 20 are longitudinally spaced along the proximal end 28 and two pairs of holes 96 at one time receive the two pairs of posts 94 to prevent the proximal end from moving longitudinally. Flap 98 is hingedly connected to interior surface 6 by living hinge 100, and snaps 25 over proximal end 28 to secure it on posts 94, as shown by arrow E. Adjustment is accomplished in a fashion similar to that described above for previous embodiments.

30 Fig. 14b shows one more alternative embodiment for adjusting the position of the articulated member 14. This embodiment is similar to that of Fig. 14a, but does not have a hingedly connected flap. Proximal end 28 is retained by posts 94', which have larger diameters at their distal ends than at their 35 bases or than the diameters of the holes 96, thereby retaining proximal end 28 between the distal ends of

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posts 94 and the interior surface 6. This allows proximal end 28 of articulated member 14 to be unsnapped from posts 94', adjusted longitudinally, and snapped back onto the posts 94' with a different set of holes 96. Posts 94' can be formed on a plate 98, which is attached to main shell 2.

The general and alternate embodiments described above and shown in Figs. 1 through 14 illustrate the general concept of the present invention. The preferred embodiment, as shown in Figs. 15 through 17, is the intended design as it is envisioned for production, and operates substantially in an identical manner.

In the preferred embodiment, two straps 18' are used to connect the articulated member 14 to the main shell 2. Each strap 18' is connected to the articulated member 14 with a strap connector 102. Strap connectors 102 are plastic tabs that are ultrasonically welded onto one end of elastic straps 18', and fit into and are retained by pockets 104 in the articulated member 14. The opposite ends of straps 18' are adjustably attached to patches 20 of VELCRO® hook and loop type fasteners glued inside the main shell 2. In the preferred embodiment, all of the force exerted by the articulated member 14 against the wearer's head is generated by the stretching of straps 18'. In the relaxed position when not being worn and with the straps 18' removed, the articulated member 14 rests against the inside of the rear of the helmet.

In another alternative embodiment shown in Figs. 18a through 20, the articulated member 14 may be attached to the inside of the main shell 2 with a snap-in arrangement. This arrangement reduces manufacturing costs by eliminating the need for

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adhesive tape and requires very little labor to snap the articulated member 14 in place.

Referring to Fig. 18b, an arcuate passage 106 is shown in the main shell 2. A single arcuate passage 106 can be used if the proximal end 28 of the articulated member 14 has only one end. However, when the proximal end 28 has two tines 32, as shown in Fig. 18d, two arcuate passages 106 are used, with the passages being identical mirror images of each other. For clarity, only one passage 106 and one tine 32 are shown in Figs. 18a, 18b, 18c, 19 and 20. Preferably, passage 106 is located toward the forward portion of the rear half 12 of main shell 2, and curves upward towards the front half 10. Passage 106 communicates with the interior of the helmet through slit 110.

A resiliently flexible barb 108 is formed on each tine 32. Barb 108 resiliently flattens down when the proximal end 28 of the articulated member 14 is inserted into arcuate passage 106 through slit 110. Barb 108 springs back to its original rearward and upward protruding direction when it encounters pocket 112, which is above and communicates with the arcuate passage 106. Barb 108 abuts the rear surface 114 of pocket 112 to permanently retain the proximal end 28 in the main shell 2. An access hole (not shown) connecting the pocket 112 with the exterior surface 8 could be added if it were desired to make the articulated member 14 removable by pressing barb 108 down.

Referring to Figs. 18a and 19 and 20, main shell 2 is typically formed by a molding process, with a lower mold half (not shown) forming the interior surface 6 of the helmet, and a separable upper mold half (not shown) forming the exterior surface 8. Because of this molding process, the arcuate passage

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106 cannot be directly formed if main shell 2 is to be fabricated in a single molded piece. To get around these molding constraints, arcuate passage 106 can be formed by utilizing an upper die 116 attached to the upper mold half, and a lower die 117 attached to the lower mold half. The upper die 116 creates an upper void 118 during the molding process, while lower die 117 creates a lower void 119. The upper die 116 and lower die 117 are offset so that when the two mold halves come together, the upper die 116 and the lower die 117 are side by side and overlap slightly. The region of die overlap forms the arcuate passage 106 and is greater than the thickness of the proximal end 28 so as to accommodate it. The total width of the upper die 116 and the lower die 117 when side by side is greater than the width of the proximal end 28. The bottom 120 of upper die 116 forms an arcuate surface 122 which partially defines the bottom of the arcuate passage 106, and also forms part of slit 110 through the interior surface 6. The top 124 of lower die 117 forms a complementary arcuate surface 125 which partially defines the top of arcuate passage 106, and also forms pocket 112.

Referring to Figs. 18b and 20, a downward protruding tab 126 can be formed on the proximal end 28 to help stabilize the articulated member 14 from lateral movement. Tab 126 contacts the inside surface 127 of the lower void 119 to prevent the proximal end from moving to the right. For added safety from possible contact with the top of the wearer's head, tab 126 can alternatively protrude upwardly (not shown) to contact the inside surface 128 of upper void 118, or the tab can be partially punched from a cutout in the proximal end 28 (not shown) so as to be able to be flexed back into the cutout during a

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severe impact. For added stability, tabs can protrude both upwardly and downward (not shown).

Referring to Figs. 18a, 18b and 19, a recess 129 is preferably formed on the interior surface 6 of the main shell 2 behind slit 110 to accommodate the articulated member 14 so that it is flush with the interior surface 6. This allows a substantially continuous arc to be formed by the bottom surface 131 of the articulated member 14 and the interior surface 6 forward of the slit 110, thereby providing greater comfort for the wearer.

Referring now to Figs. 21 and 22, there is shown an alternative embodiment of the present invention wherein the articulated member 214 has a laterally arched central portion 215 which is joined at its midpoint to the rear half 112 of the helmet main shell 202. At the ends of the arched central portion 215 are a pair of flex-arm extensions 215a and 215b which have cushion pads 216a and 216b at their distal ends for engaging the inwardly curved portion of the posterior of the head of the wearer. The articulated member 214 including both its laterally arched central portion 215 and its flexure extensions 215a and 215b can resiliently flex away from the head of a wearer when the wearer places the helmet on his/her head, and once the helmet is placed on the wearer's head, these members provide the resilient pressure against the inwardly curved portion of the posterior of the wearer's head. As in certain other embodiments the connection of the laterally arched central portion 15 of the articulated member is forward of the back of the neck of the wearer. In these figures, the chin strap is shown in its ultimate position when the helmet is in place, and the chin strap is not attached to the articulated member.

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Referring now to Figs. 23 and 24, there is shown still another alternative embodiment of the present invention similar to the embodiment shown in Figs. 21 and 22 except that the flex arm extensions 215a' and 215b' are attached directly to the sides of the helmet such as by having a bent section 217 which fits through a slot opening 221 in the helmet so that the end 219 is captured recess 223. The flex arms 215a' and 215b' provide similar flexure against the inwardly curved portion on the posterior of the head of the wearer, except that the mounting point of the proximal ends of the flex arms 215a' and 215b' are at the sides of the helmet at the slot opening 217 and recess 223 rather than at the top of the helmet.

Referring now to Figs. 25, 26 and 27 there is disclosed still another alternative embodiment of the present invention wherein the attachment strap is padded and provides the padding between the helmet shell and the head of the wearer. The articulated member 315 is similar to the articulated member 14 illustrated in Figs. 15-17 but with the additional provision of arcuate slots 317a and 317b near the outer ends of the outer binds 324 on the "T" at the distal end of the articulated member 315. An elongated wraparound padded strap 318 is slidably passed through the slots 317a and 317b so that the forward ends 219 thereof wrap around the side of the head of the wearer between the head of the wearer and the lower sides of the helmet shell for attachment to the helmet shell. In the preferred version of this embodiment and as shown in Fig. 26, the strap 318 is made with a brushed nylon outside surface that operates as a loop fastener material of the hook and loop type fastener type and surrounds foam padding 321 such as polyester foam of 1.5 pound density. The helmet includes patches of loop type fastening

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material such as the Velcro c hook type material 20  
as shown in Fig. 17b and which is attached to the  
helmet shell along the interior sides. Thus, this  
strap 318 which has some elasticity helps provide the  
5 pressure for the articulated member 315 against the  
wearer's head and can be adjusted in length by  
positioning the ends 319 at different locations with  
respect to the hook-type fasten material within the  
helmet and at the same time provide the necessary  
10 padding between the wearer's head and the helmet  
shell itself.

It is to be understood that the present  
invention is not limited to the sole embodiments  
described above and illustrated herein, but  
15 encompasses any and all variations falling within the  
scope of the appended claims.

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CLAIMS

What is claimed as the invention is:

1. A bicycle helmet comprising:  
a shell assembly substantially covering a top  
5 portion of a wearer's head and having opposite sides;  
at least one articulated member depending from  
the shell assembly, the articulated member having a  
distal end;  
resilient flex means for allowing the distal end  
10 of the articulated member to resiliently flex  
rearward when the helmet is donned to provide a  
resilient forward pressure against an inwardly curved  
portion on the posterior of a wearer's head, thereby  
providing a more securely fitted helmet.
- 15 2. A bicycle helmet according to claim 1 ,  
wherein the resilient flex means biases the distal  
end of the articulated member upward and inward  
against a wearer's head.
- 20 3. A bicycle helmet according to claim 1,  
further comprising at least one elastically  
elongatable strap spanning between the articulated  
member and the opposite sides of the shell assembly  
for providing additional resilient forward pressure  
against an inwardly curved portion on the posterior  
25 of a wearer's head.
- 30 4. A bicycle helmet according to Claim 3  
wherein at least a portion of said elongated strap  
spanning between the articulated member and the  
opposite sides of the shell assemblies includes foam  
padding attached thereto and is shaped to provide



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padding between the sides of the head of a wearer and said shell assembly.

5           5.    A bicycle helmet according to claim 4 wherein said strap surrounds said foam padding and is formed of loop material of a hook and loop type fastener.

10           6.    A bicycle helmet according to claim 3, further comprising means for adjusting the elastically elongatable strap, thereby allowing a wearer to alternately increase or decrease the resilient forward pressure applied through the articulated member against a wearer's head.

15           7.    A bicycle helmet according to claim 5, further comprising at least one inverted J-shaped member attached near the distal end of the articulated member for releasably and slidably captivating the elastically elongatable strap and preventing it from sliding upward along the articulated member.

            8.    A bicycle helmet according to Claim 3 including means for removably attaching said elongated strap to the shell assembly using a hook and loop type fastener.

25           9.    A bicycle helmet according to claim 1, further comprising removable pads located on an interior surface of the shell assembly, acting in cooperation with the articulated member to aid in sizing, comfort and stability of the helmet.

30           10.   A bicycle helmet according to claim 1, wherein the distal end of the articulated member

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includes a relief portion for accommodating the neck and hair of a wearer when a wearer's head is tilted rearward.

11. A bicycle helmet according to claim 1,  
5 wherein the articulated member is inwardly curved in a longitudinal direction and the distal end of the articulated member is inwardly curved in a lateral direction, thereby forming a substantially spherical recess for receiving the occipital portion of a  
10 wearer's head.

12. A bicycle helmet according to claim 1,  
wherein the articulated member has a proximal end, and the shell assembly has a front half, a rear half, an interior surface and an exterior surface, further  
15 wherein the proximal end of the articulated member is attached to the central top interior surface toward the front of the rear half of the shell assembly forward of the back of the neck of a wearer.

13. A bicycle helmet according to claim 12,  
20 wherein the proximal end of the articulated member is attached to the shell assembly by adhesive means, the articulated member having a middle portion connecting the distal end to the proximal end, the middle portion being partially separated from the proximal  
25 end by reliefs such that forces from the distal end are transmitted to a substantially central area of the proximal end, thereby reducing any peeling forces that would tend to separate the proximal end from the shell assembly.

14. A bicycle helmet according to claim 1,  
30 wherein the articulated member is shaped to curve up inside a plurality of air vents which pass through

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the shell assembly, thereby securing the articulated member from lateral and longitudinal movement.

15. A bicycle helmet according to claim 1, wherein the articulated member is slidably attached to an interior surface of the shell assembly to allow a wearer to adjust the position of the articulated member relative to the shell assembly, the helmet further comprising releasable locking means for releasably locking the articulated member in a fixed position relative to the shell assembly after position adjustment.

16. A bicycle helmet according to claim 15, wherein the slidable attachment adjustment only shifts the location of the articulated member vertically relative to the nape of a wearer's neck, and not the level of resilient forward pressure against a wearer's neck.

17. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

rivet means for slidably attaching a proximal end of the articulated member to the shell assembly, the rivet means passing through a hole in a portion of the shell assembly and through a longitudinal slot in the proximal end, thereby retaining the articulated member on the shell assembly while allowing it to slide longitudinally;

at least one tab protruding from the proximal end of the articulated member towards the shell assembly;

a plurality of complementary shaped and longitudinally spaced notches in the shell assembly

-25-

for alternately engaging a tab to lock the position of the articulated member with respect to the shell assembly; and

5 a resiliently flexible portion of the proximal end of the articulated member, thereby allowing a wearer to flex the proximal end away from the shell assembly for disengaging a tab from one of the notches and allowing the user to slide the tab and proximal end longitudinally for engagement with  
10 another notch.

18. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

15 rivet means for slidably attaching a proximal end of the articulated member to the shell assembly, the rivet means passing through at least one hole in a portion of the shell assembly and through at least one longitudinal slot in the proximal end, thereby retaining the articulated member on the shell  
20 assembly while allowing it to slide longitudinally;

a rack of gear teeth aligned longitudinally on the proximal end;

25 a pinion rotably mounted on the shell assembly having complementary teeth for engaging the rack of gear teeth and for driving the articulated member longitudinally forward and back; and

friction means for holding the articulated member in position when it is not being driven by the pinion.--

30 19. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

rivet means for slidably attaching a proximal end of the articulated member to the shell assembly,

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the rivet means passing through a hole in a portion of the shell assembly and through a longitudinal slot in the proximal end, thereby retaining the articulated member on the shell assembly while  
5 allowing it to slide longitudinally;

at least one rack of teeth located longitudinally on the shell assembly;

at least one complementary shaped tooth located on the proximal end for releasably engaging the rack  
10 of teeth and preventing the proximal end from sliding longitudinally;

at least one flexure incorporated on the proximal end for allowing the complementary shaped tooth to be disengaged from the rack when a pressure  
15 is applied; and

grip means for allowing a wearer to grip the proximal end, apply a pressure to operate the flexure and disengage the complementary shaped tooth, and slide the proximal end longitudinally.

20 20. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

rivet means for slidably attaching a proximal end of the articulated member to the shell assembly,  
25 the rivet means passing through a hole in a portion of the shell assembly and through a longitudinal slot in the proximal end, thereby retaining the articulated member on the shell assembly while allowing it to slide longitudinally;

30 a plurality of evenly spaced teeth arranged longitudinally on the proximal end of the articulated member;

a plurality of complementary shaped teeth arranged longitudinally on the shell assembly for  
35 alternately engaging the teeth on the proximal end to

-27-

lock the position of the articulated member with respect to the shell assembly; and

5 a resiliently flexible portion of the proximal end of the articulated member, thereby allowing a wearer to flex the proximal end away from the shell assembly for disengaging the teeth of the proximal end from the teeth of the shell assembly and allowing the user to slide the proximal end longitudinally for engagement with another set of teeth.

10 21. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

15 a first set of evenly spaced ridges spaced along a longitudinal direction on a platform, the platform being connected on an opposite side to the shell assembly by a post passing through a longitudinal slot in a proximal end of the articulated member, the platform thereby retaining the proximal end between itself and the shell assembly while allowing the

20 proximal end to slide longitudinally; and

a second set of evenly spaced ridges for releasably engaging the first set, the second set located on an appendage hingedly connected to the proximal end of the articulated member, such that

25 when the appendage is folded back over onto the proximal end the second set engages the first set to prevent the proximal end from sliding, and when the appendage is unfolded the second set disengages the first set and allows the proximal end to be slid to

30 another engagement position.--

22. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

a first member;

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5 a second member, one of the first and second members including at least one peg, and the other including a plurality of longitudinally spaced holes for alternately receiving a peg for adjustably locating and locking the first member longitudinally with the second member; and

10 a flap hingedly connected to and folding over one of the first and second members and sandwiching the other member therebetween, the flap acting to secure at least one peg in a hole while folded over and allowing the at least one peg to be released when unfolded.

15 23. A bicycle helmet according to claim 22, wherein the at least one peg and the flap are located on the shell assembly and the longitudinally spaced holes are located on a proximal end of the articulated member.--

20 24. A bicycle helmet according to claim 15, wherein the slidable attachment and releasable locking means comprise:

a plate embedded in the shell assembly with an exposed surface within a longitudinal recess on an interior surface of the helmet, the recess slidably receiving a proximal end of the articulated member;

25 at least one pair of laterally spaced posts with proximal ends attached to the exposed surface of the plate, the distal ends of the posts having a diameter larger than that of the proximal ends of the posts; and

30 a plurality of pairs of laterally spaced holes, the pairs of holes arranged longitudinally along the proximal end of the articulated member for receiving the at least one pair of posts, the holes having diameters smaller than those of the distal ends of

-29-

the posts to allow the articulated member to be snapped onto the posts and releasably retained thereby, the plurality of pairs of holes providing a plurality of adjustment positions for the articulated member with respect to shell assembly.--

25. A bicycle helmet according to Claim 1 wherein said articulated member includes a pair of flex arm extensions extending laterally and rearwardly on opposite sides of the head of a wearer, each extension having a distal end engaging and inwardly curved portion on the posterior of the head of a wearer.

26. A bicycle helmet according to Claim 1 including a pair of articulated arms, each of said articulated arms having a proximal end and a distal end, said proximal ends being connected to opposite sides of said helmet shell and said distal ends releasably connected to said helmet shell.

27. A bicycle helmet according to claim 1, wherein at least a portion of a proximal end of the articulated member is received in a complementary shaped slot in the shell assembly, the proximal end including a barb for engaging a pocket in the shell assembly adjacent to and communicating with the slot, thereby securing the articulated member to the shell assembly.

28. A bicycle helmet according to claim 1, wherein the shell assembly has a front half, a rear half, an interior surface and an exterior surface, and wherein the shell assembly includes at least one arcuate passage therein for receiving at least a portion of a proximal end of the articulated member,



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the arcuate passage extending through the interior surface of the rear half and upward within the shell assembly towards the front half, and wherein the shell assembly includes a pocket above and  
5 communicating with the arcuate passage for engaging a resiliently flexible barb on the proximal end, thereby securing the articulated member to the shell assembly.

29. A bicycle helmet according to claim 1  
10 wherein the shell assembly has an exterior surface and an interior surface which defines an interior cavity, further comprising:

a first shell portion having a first void extending downward into the shell assembly through an  
15 opening in the exterior surface, the first void having a maximum width and length no larger than a width and length, respectively, of the opening in the exterior surface, a bottom of the first void being defined by an arcuate surface generally extending  
20 rearward and further downward, the first void communicating with the interior cavity through a slit at a bottom rear end of the arcuate surface;

a second shell portion having a second void extending upward into the shell assembly through an  
25 opening in the interior surface, the second void being laterally offset and directly adjacent to the first void and communicating therewith through an overlap region, the second void having a maximum width and length no larger than a width and length,  
30 respectively, of the opening in the interior surface, a top of the second void being defined by a complementary arcuate surface and a pocket above the complementary arcuate surface, the first and second voids cooperating to form an arcuate passage in the  
35 shell assembly for accommodating at least a portion

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of a proximal end of the articulated member, the arcuate passage partially defined underneath by the arcuate surface and on top by the complementary arcuate surface and communicating with the interior cavity partially through the slit; and

5 a resiliently flexible barb protruding rearward and upward from the proximal end of the articulated member and able to flex downward substantially parallel with the proximal end to allow the proximal end to be inserted through the slit into the arcuate passage, the barb being able to return to a non-flexed position and engage the pocket to retain the proximal end of the articulated member in the arcuate passage.

15 30. A bicycle helmet according to claim 29 wherein the shell assembly includes a recess on an interior surface extending rearward from adjacent the slit for accommodating a mid-portion of the articulated member, the recess allowing a bottom arcuate surface of the articulated member to form a substantially continuous arcuate surface with the interior surface of the shell assembly forward of the slit.

20 31. A bicycle helmet according to claim 29 further comprising a tab protruding from the proximal end and engaging an inside wall of at least one of the voids adjacent the arcuate passage, thereby stabilizing the articulated member from lateral movement.

30 32. A bicycle helmet comprising:  
a shell assembly substantially covering a top portion of a wearer's head, said shell having a top

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portion for fitting over the top of the head of a wearer;

5 an articulated member depending from the shell assembly, the articulated member having a proximal end and a distal end, the articulated member having at least a portion that is resiliently flexible and flexing rearward when the helmet is donned by a wearer for urging the distal end of the articulated member against the occipital region of a wearer's head, thereby providing a more secure fit.

15 33. A bicycle helmet according to claim 32 wherein said shell assembly has a front half and a rear half and wherein the proximal end of the articulated member is attached to the central top portion of the rear half of the shell assembly forward of the back of the neck of a wearer, and the distal end of the articulated member contacts the occipital region of the head of a wearer.

20 34. A bicycle helmet comprising:  
a shell assembly substantially covering a top portion of a wearer's head and having a top portion for fitting over the top of a wearer's head, the shell assembly having a front half and a rear half and a lower edge, and having an interior surface  
25 partially defined by an interior curve in a longitudinal centerline plane, the shell assembly having a first side and having a second side laterally opposite to the first side;  
a resiliently flexible, articulated member  
30 having a proximal end and a T-shaped distal end, the proximal end being attached to the top portion of the shell assembly substantially along said centerline plane toward the front of the shell rear half forward of the back of the neck of a wearer, the articulated

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member extending generally along the interior curve beyond the lower edge of the shell assembly to the distal end, the distal end contacting a lower portion of the occipital region of a wearer's head and imparting a resilient forward force thereto, the resilient forward force being generated as the articulated member is flexed rearward by a wearer's head; and

first and second resiliently elongatable straps, the first strap resiliently connecting the distal end of the articulated member to the first side of the shell assembly, the second strap resiliently connecting the distal end to the second side, the first and second straps being elongated when the shell assembly is worn such that the distal end of the articulated member is urged upward and forward by the straps against a wearer's head, the first and second straps being adjustably connected to the shell assembly, thereby allowing a wearer to increase or decrease the amount the articulated member is urged against a wearer's head.

35. A bicycle helmet comprising:

a shell assembly substantially covering a top portion of a wearer's head and having opposite sides;

an articulated member depending from the shell assembly, the articulated member having a distal end;

resilient flex means for allowing the distal end of the articulated member to resiliently flex rearward when the helmet is donned to provide a resilient forward pressure against an inwardly curved portion on the posterior of a wearer's head;

first and second elastically elongatable straps, each having a first end releasably attached to an opposite side of the shell assembly;

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first and second tabs, each connected to a second end of one of the first and second straps; and

5 first and second slots through the distal end of the articulated member, each receiving one of the first and second straps but preventing the tabs from passing through, thereby providing a means to releasably secure the second ends of the first and second straps to the distal end of articulated member, the first and second straps providing  
10 additional resilient forward pressure against an inwardly curved portion on the posterior of a wearer's head.--

## AMENDED CLAIMS

[received by the International Bureau on 13 December 1994 (13.12.94);  
new claims 36-39 added; remaining claims unchanged (2 pages)]

first and second tabs, each connected to a  
second end of one of the first and second straps; and  
first and second slots through the distal end of  
the articulated member, each receiving one of the  
5 first and second straps but preventing the tabs from  
passing through, thereby providing a means to  
releasably secure the second ends of the first and  
second straps to the distal end of articulated  
member, the first and second straps providing  
10 additional resilient forward pressure against an  
inwardly curved portion on the posterior of a  
wearer's head.

36. A bicycle helmet comprising:

(a) a shell assembly substantially  
15 covering the top portion of the head of a  
wearer;

(b) arcuate arm means for mounting on an  
interior rear wall of the helmet so that the arm  
means extends downwardly beyond the bottom rear  
20 edge of the helmet; and

(c) cross bar means on the bottom end of  
said arm means for engaging the back of the head  
of a wearer below the widest region of the head  
of a wearer;

(d) said arm means being sufficiently  
25 flexible to bias said cross bar means against  
the back of the head of a wearer to restrict  
movement of the helmet on the wearer's head.

37. A bicycle helmet according to claim 36  
30 wherein said arm means is concavo-convex, defining a  
curve approximately parallel to a wearer's head and

said cross bar means is concavo-convex, defining a curve approximating the shape of the occipital region of the head of a wearer.

5 38. A support device for retaining a bicycle helmet on the head of a wearer said helmet having a shell assembly substantially covering a top portion of the head of a wearer comprising:

10 (a) arcuate arm means for mounting on an interior rear wall of the helmet so that the arm means extends downwardly beyond the bottom rear edge of the helmet; and

15 (b) cross bar means on the bottom end of said arm means for engaging the back of the head of a wearer below the widest region of the head of a wearer;

(c) said arm means being sufficiently flexible to bias said cross bar means against the back of the head of a wearer to restrict movement of the helmet on the wearer's head.

20 39. A bicycle helmet according to claim 38 wherein said arm means is concavo-convex, defining a curve approximately parallel to a wearer's head and said cross bar means is concavo-convex, defining a curve approximating the shape of the occipital region  
25 of the head of a wearer.--

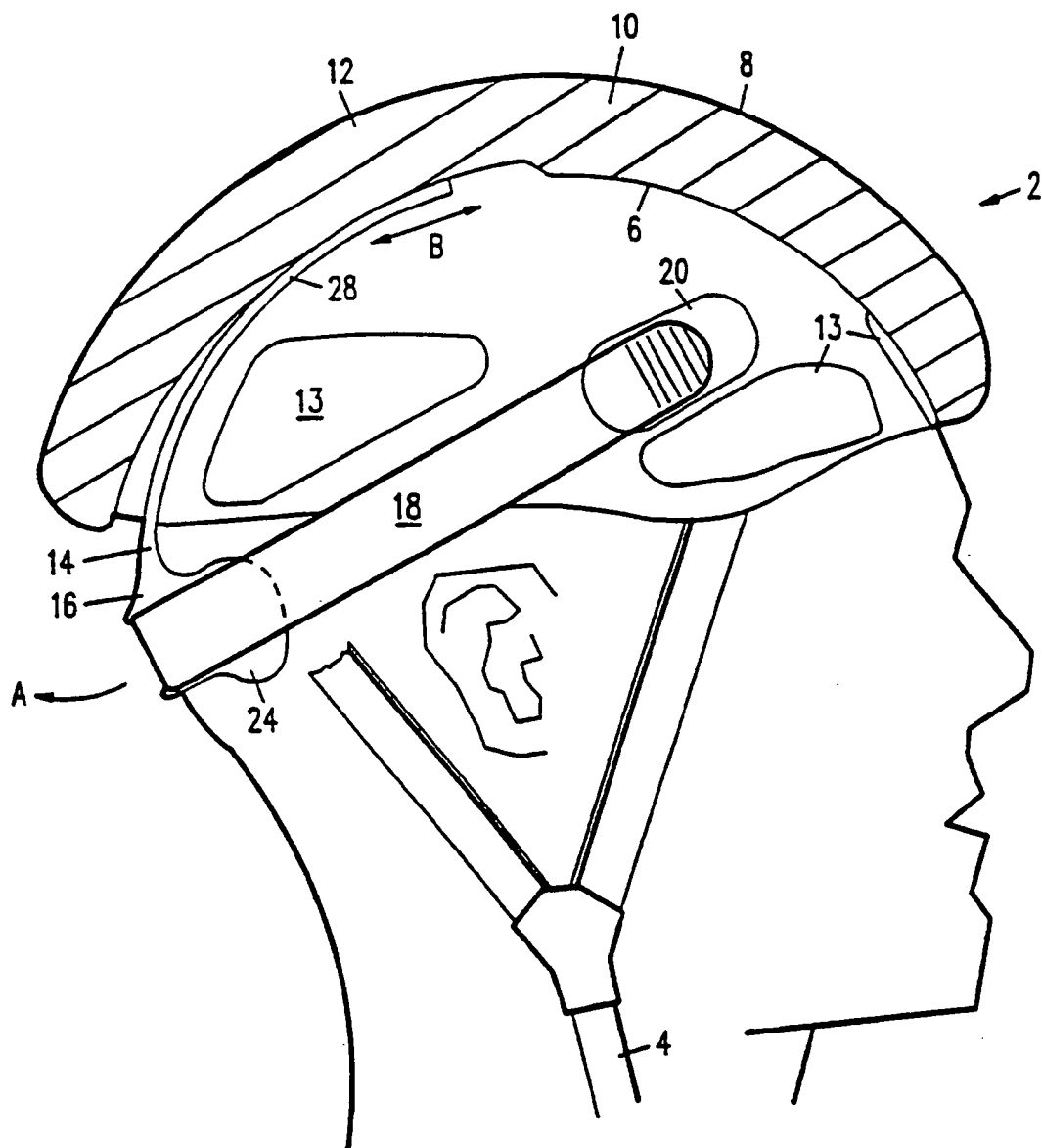


FIG. 1



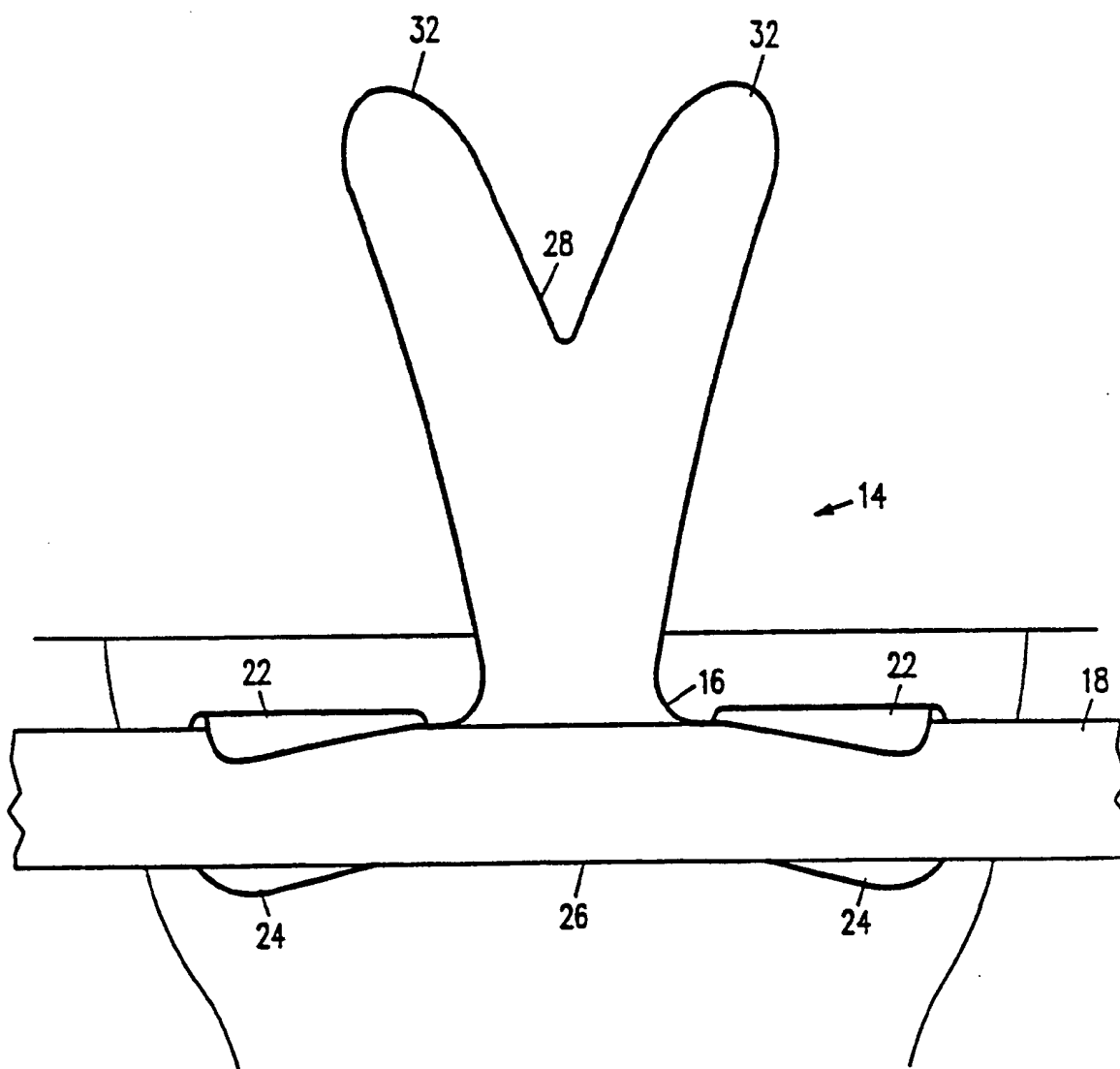
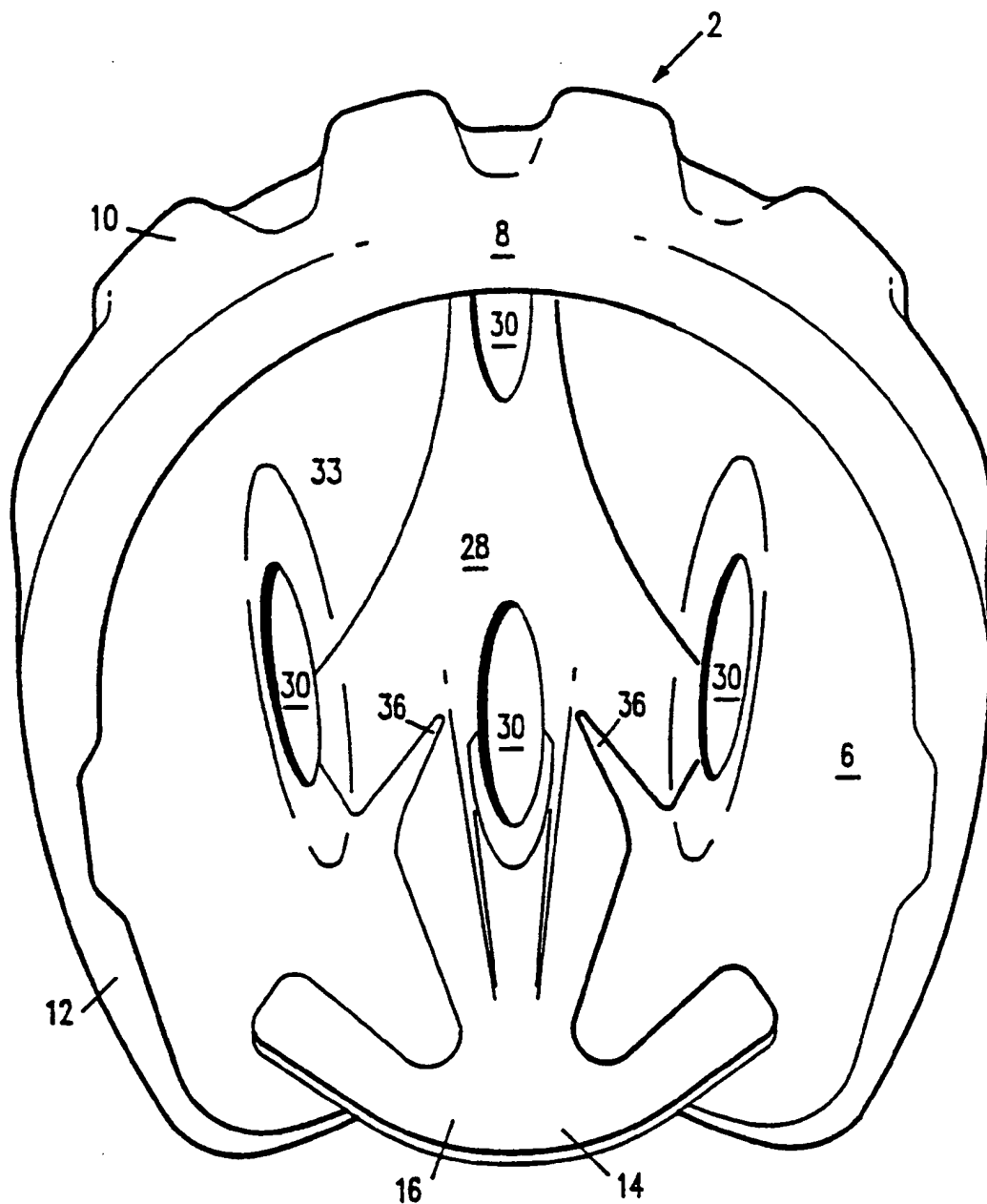
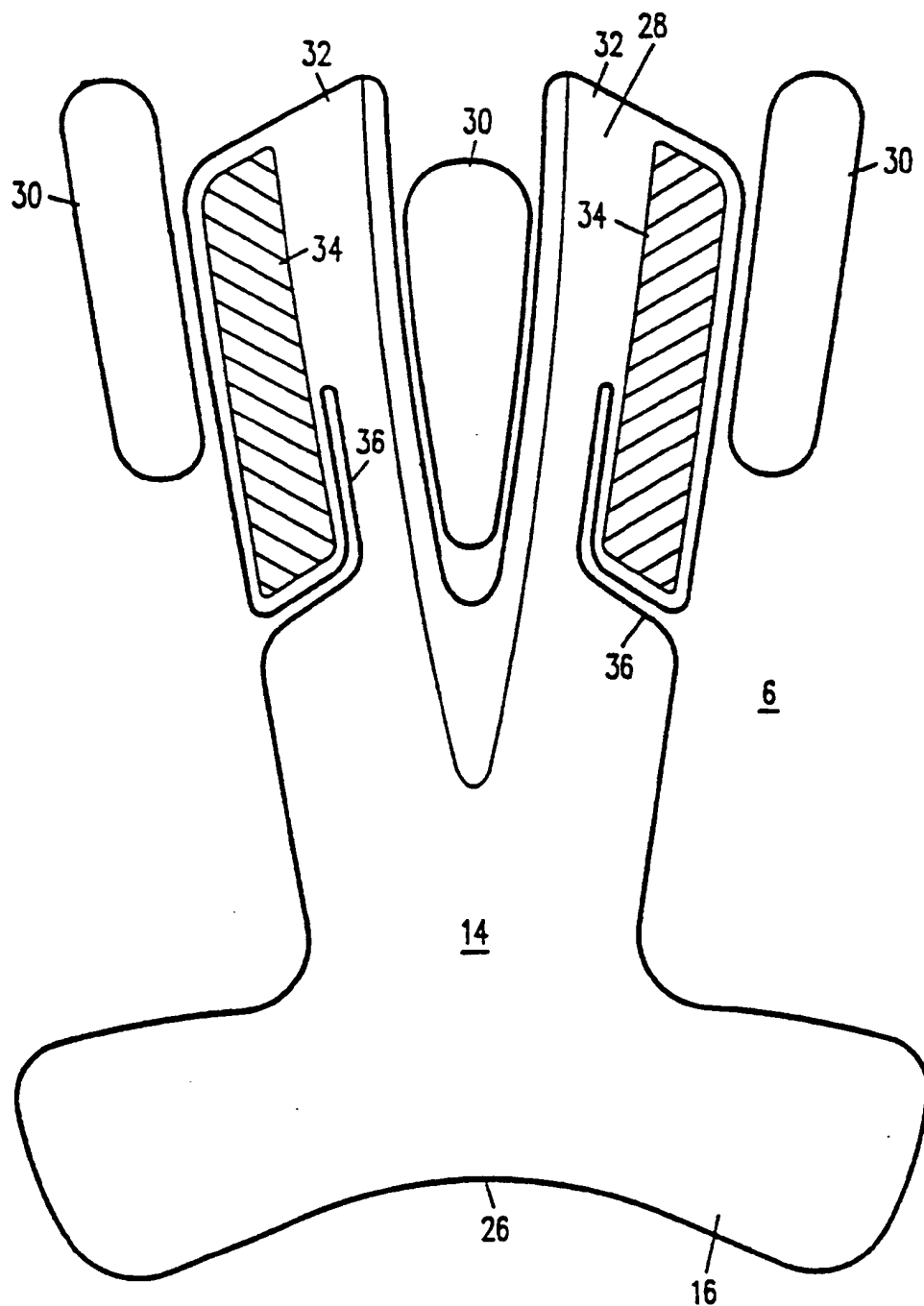
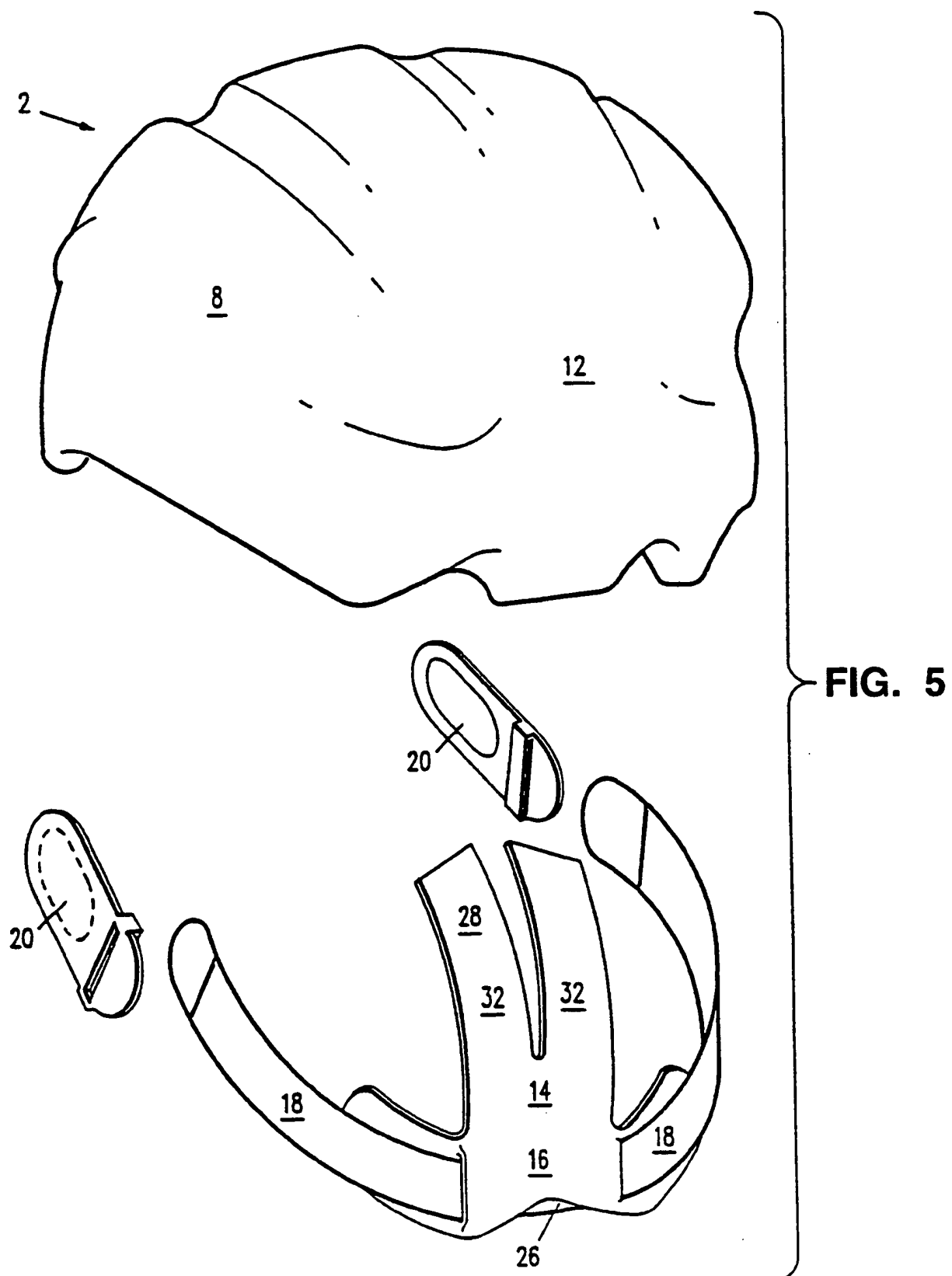


FIG. 2

**FIG. 3**



**FIG. 4**



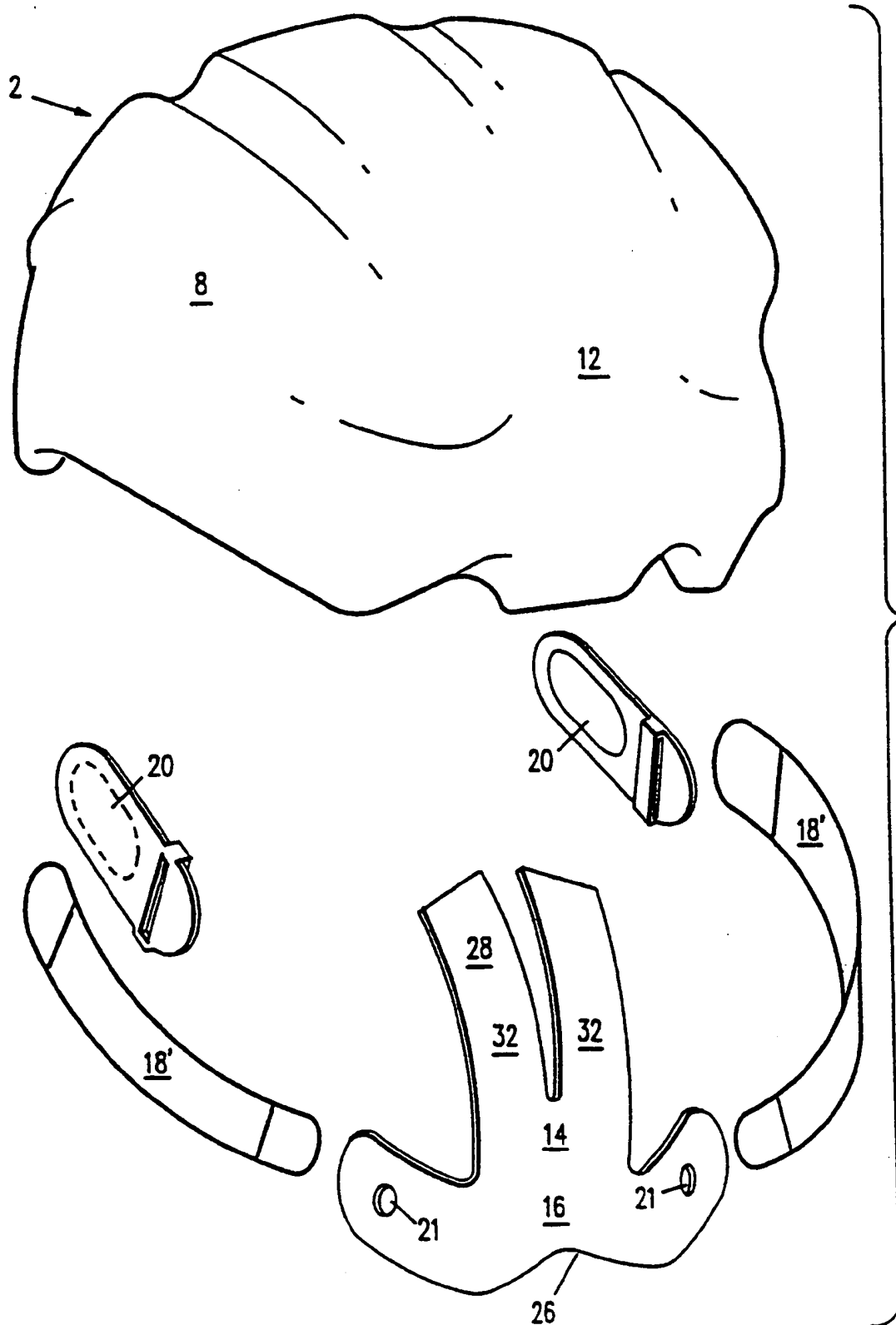
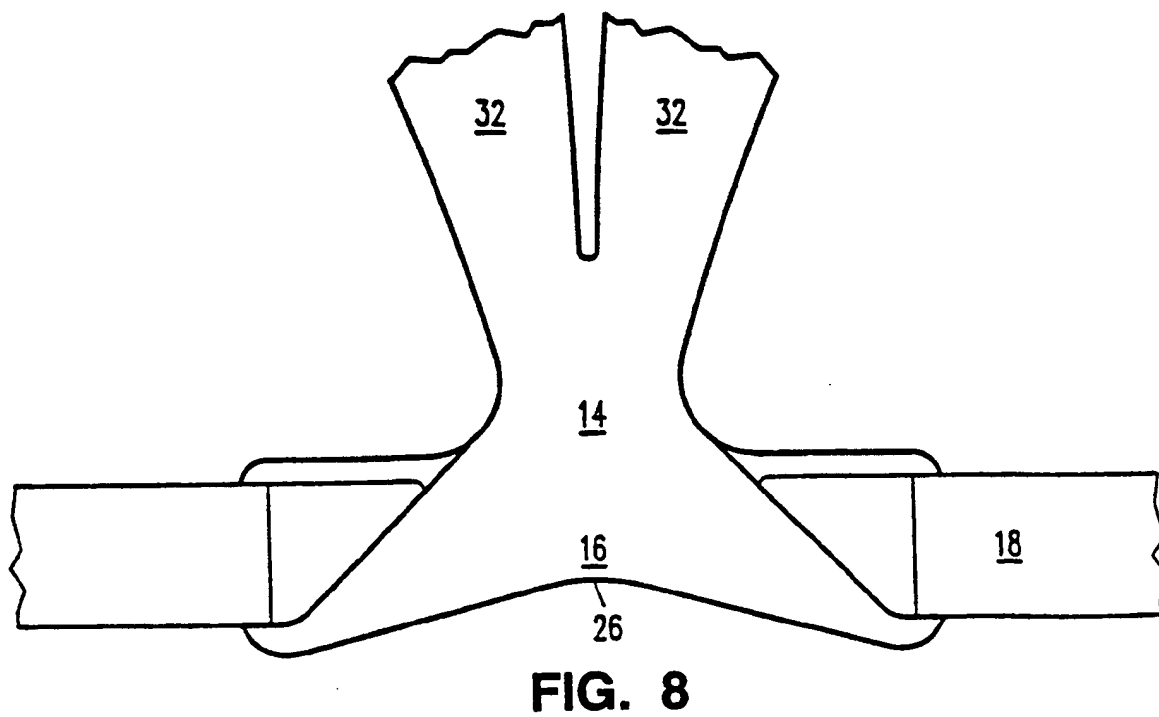
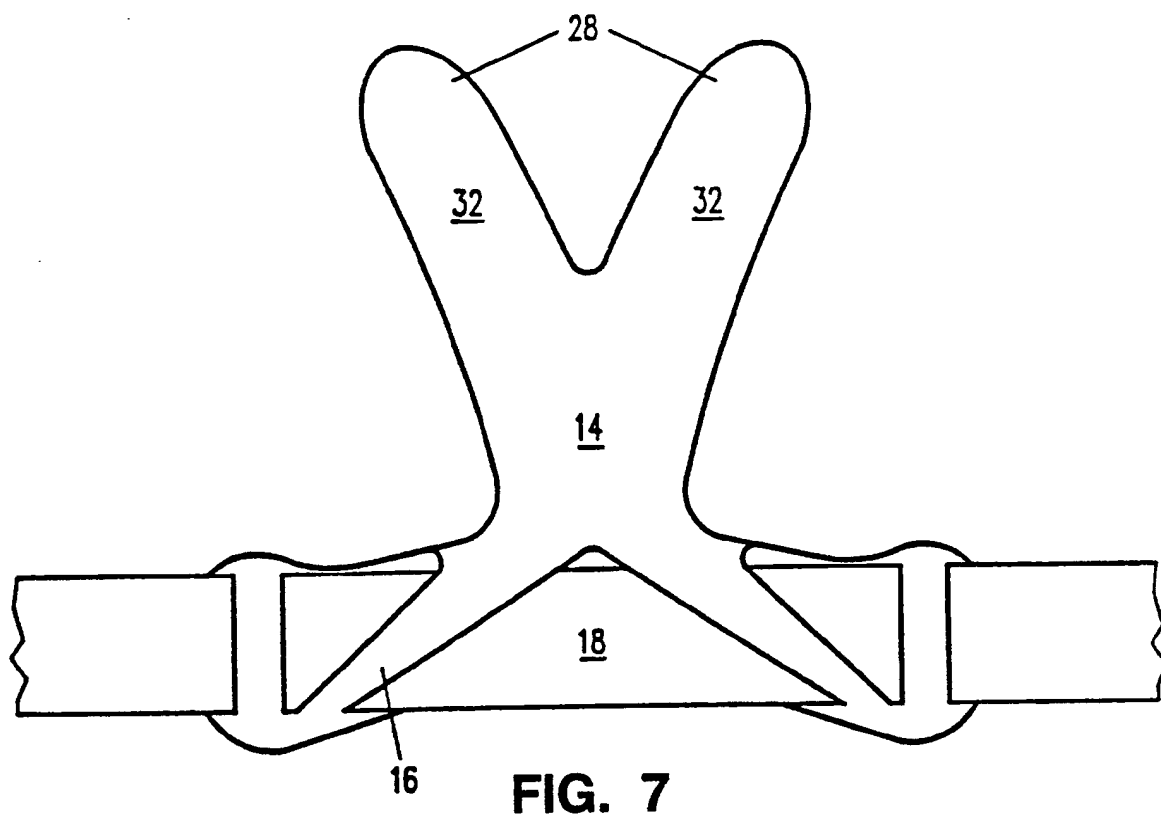


FIG. 6



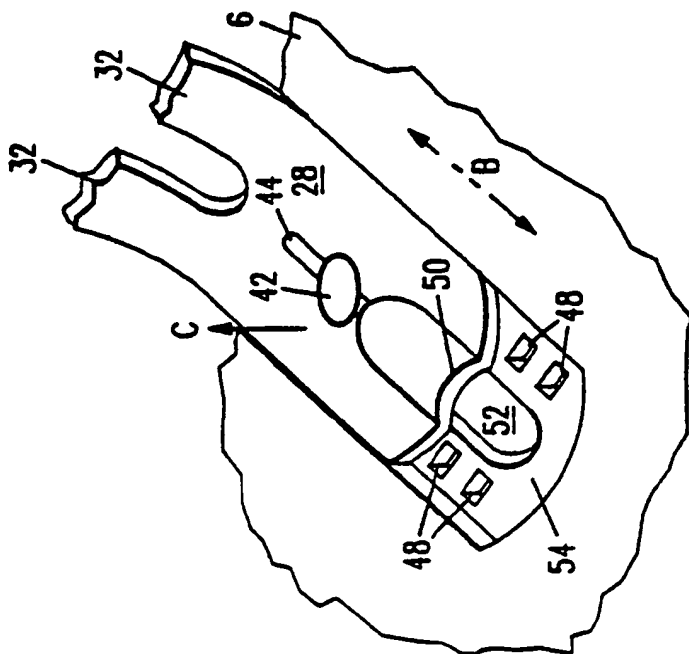


FIG. 9a

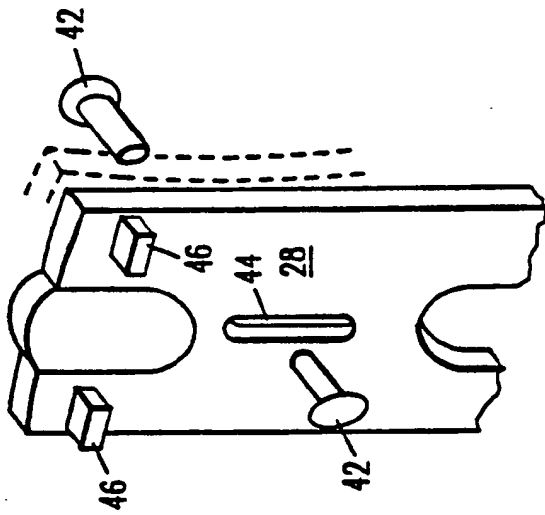


FIG. 9b

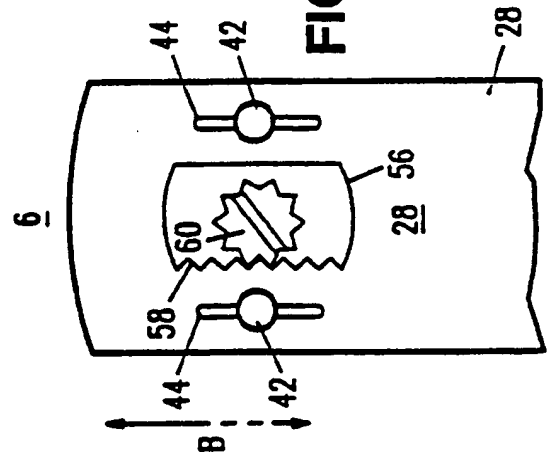


FIG. 10

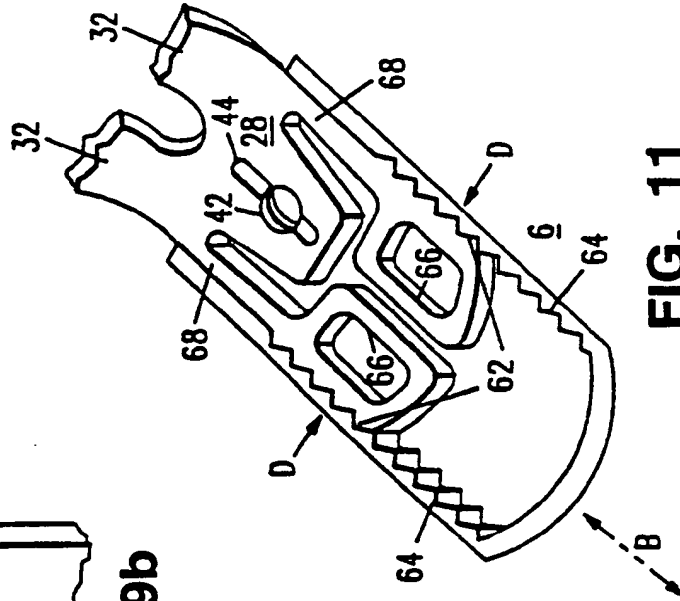


FIG. 11

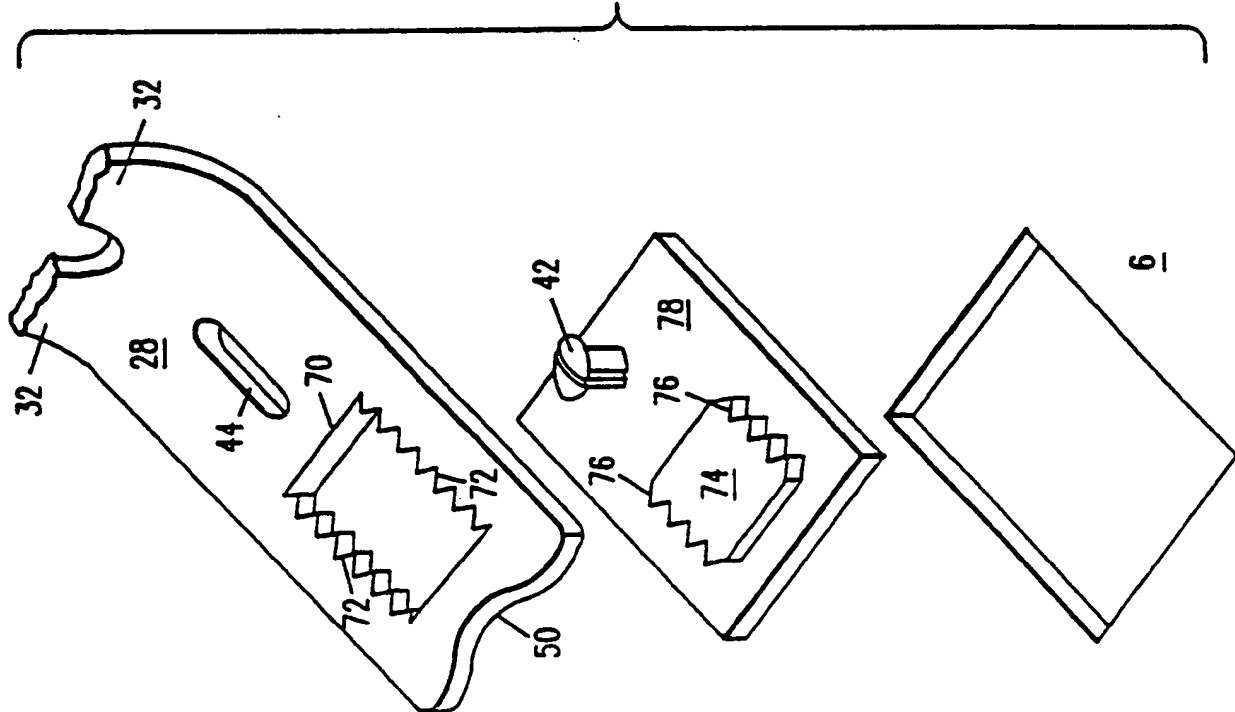


FIG. 12a

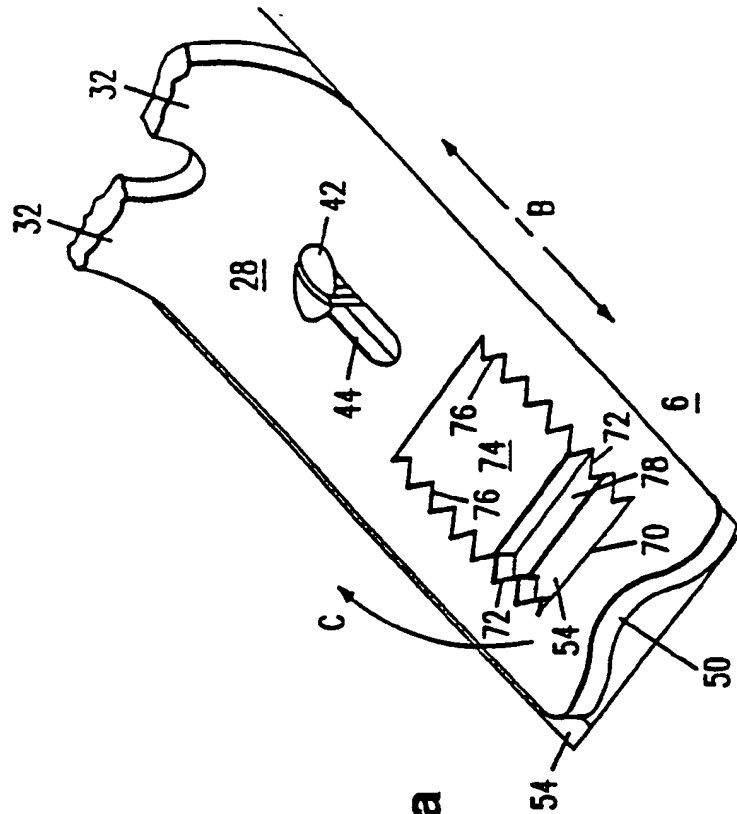
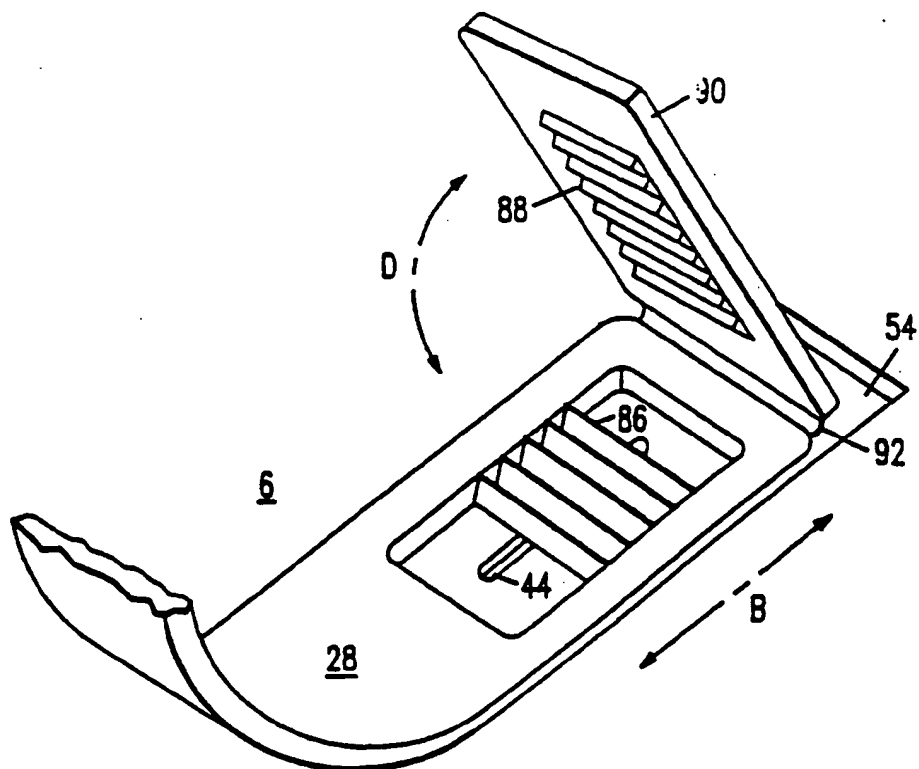
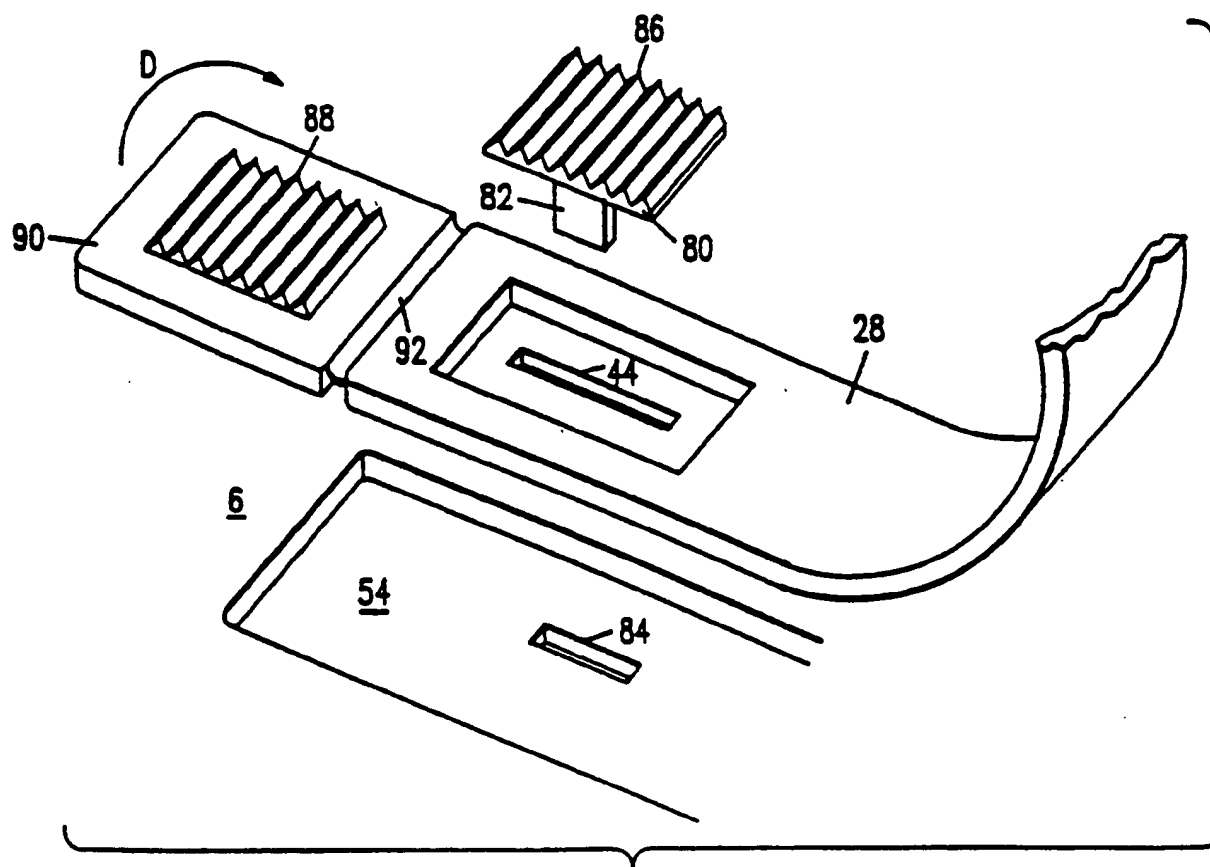


FIG. 12b





**FIG. 13a**



**FIG. 13b**

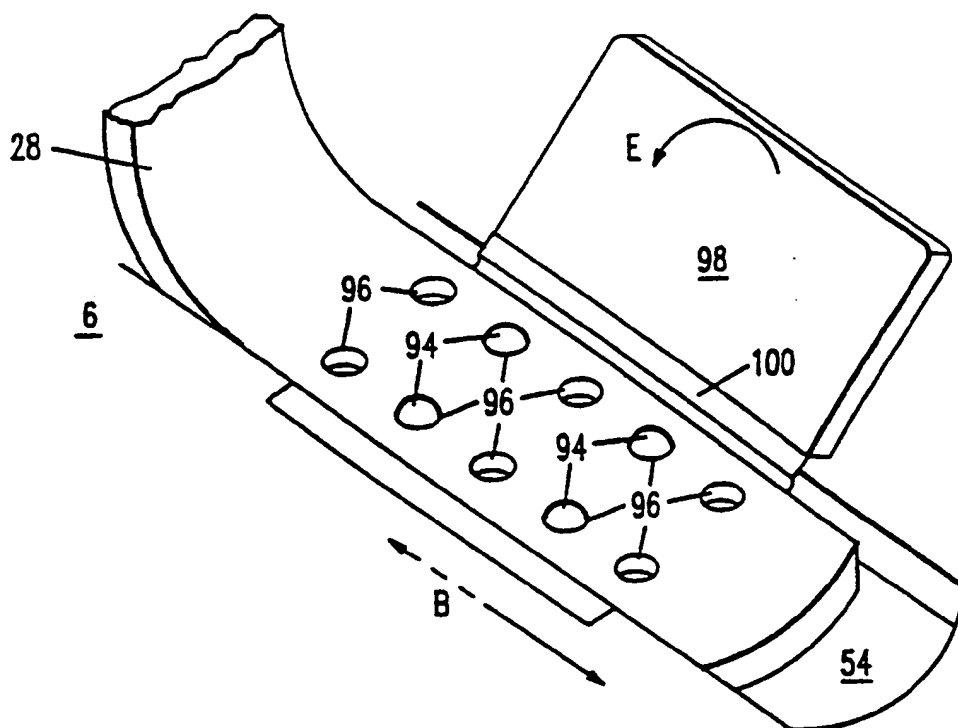


FIG. 14a

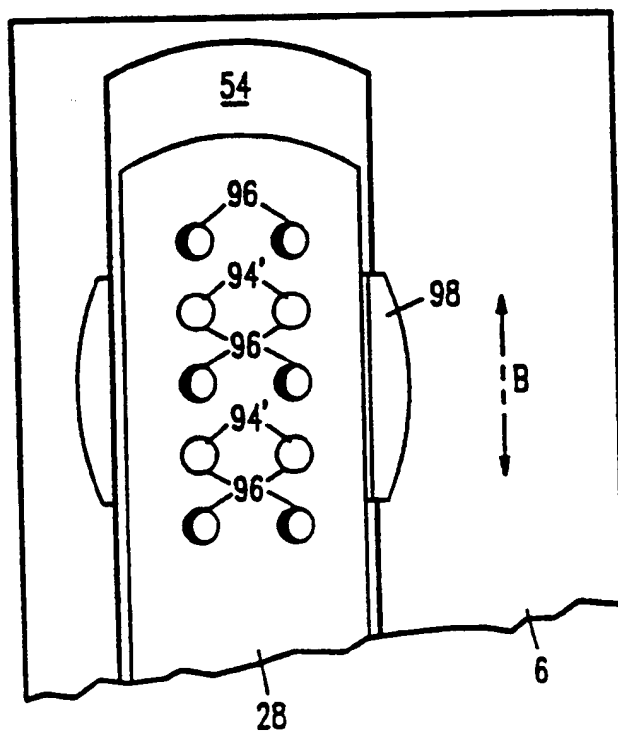


FIG. 14b

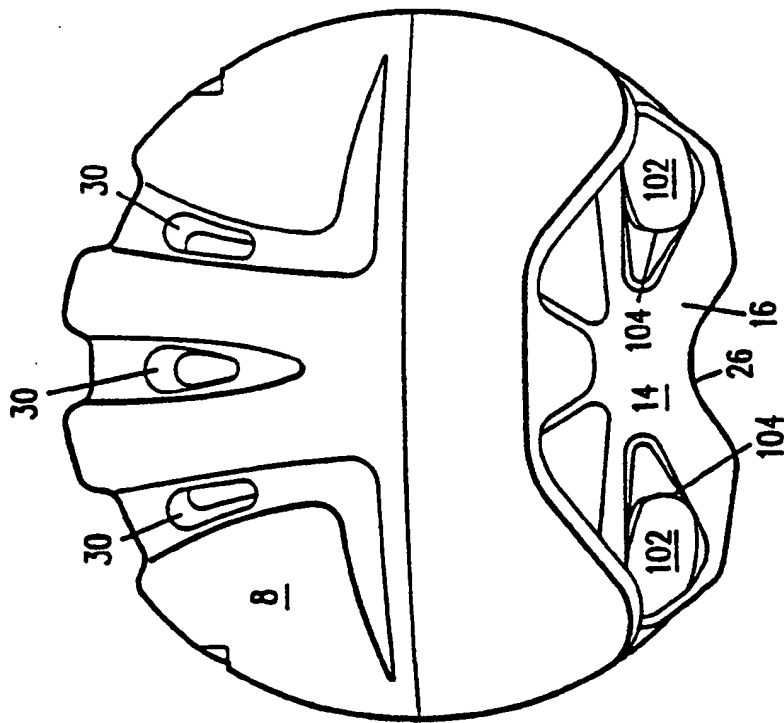


FIG. 16

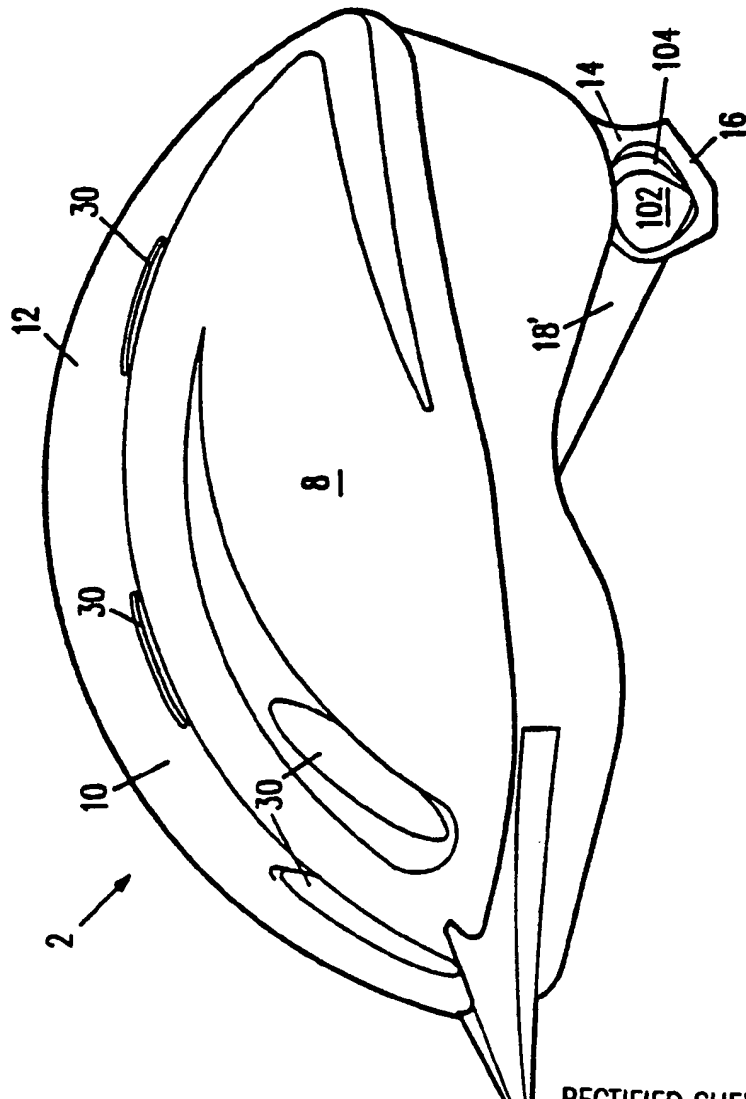


FIG. 15

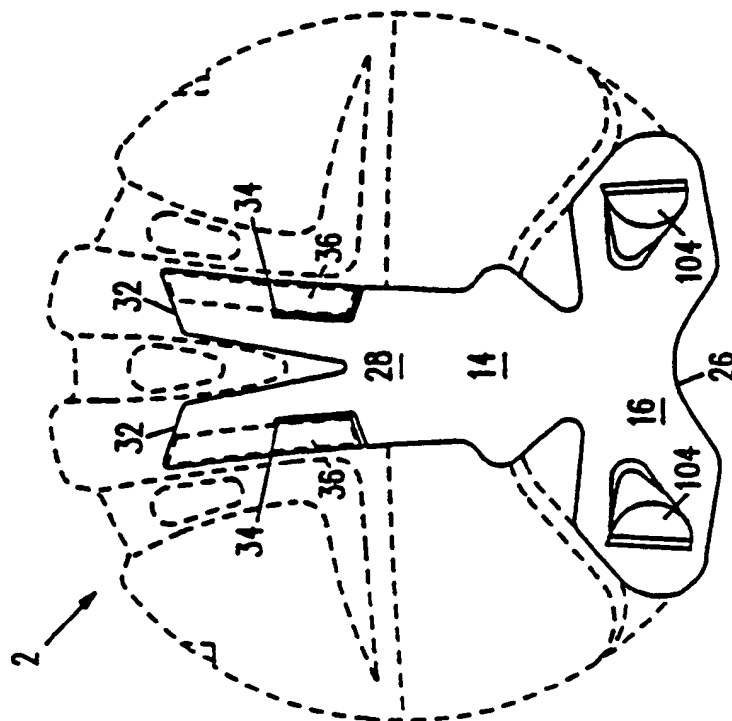


FIG. 17a

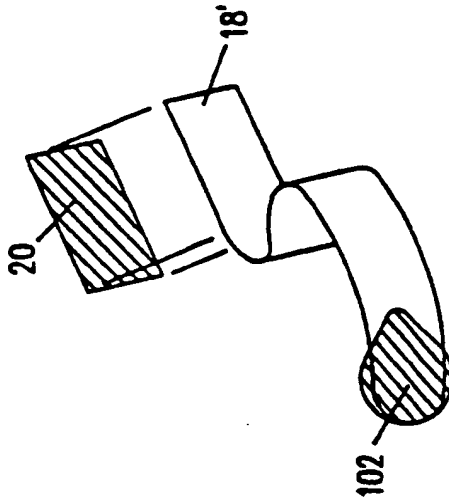


FIG. 17b

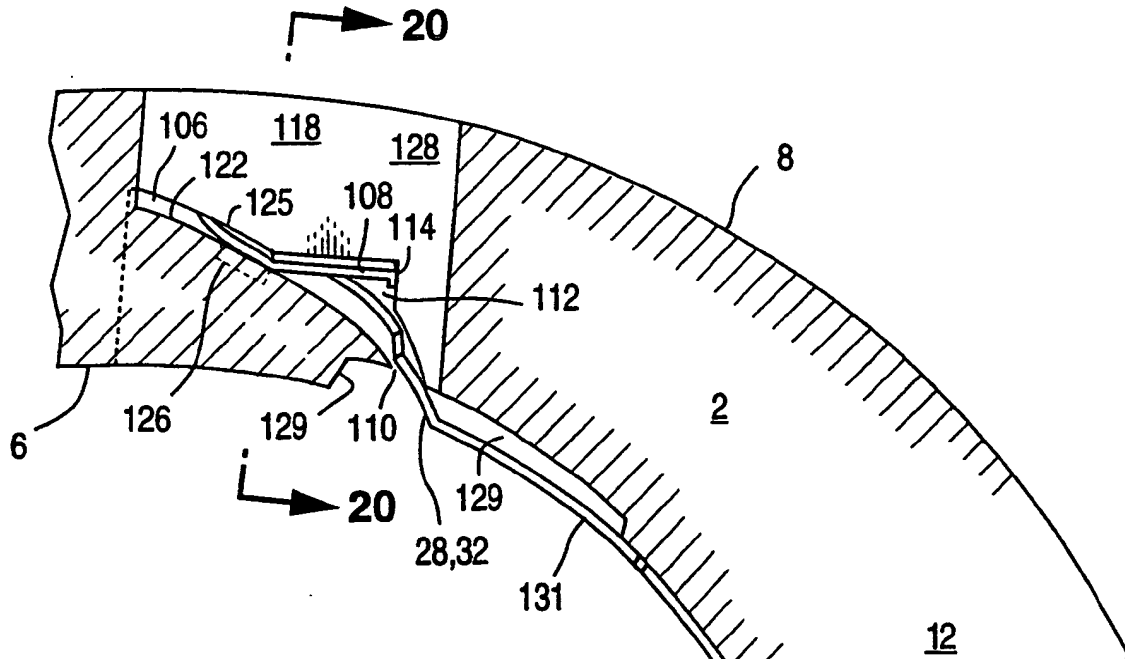


FIG. 18b

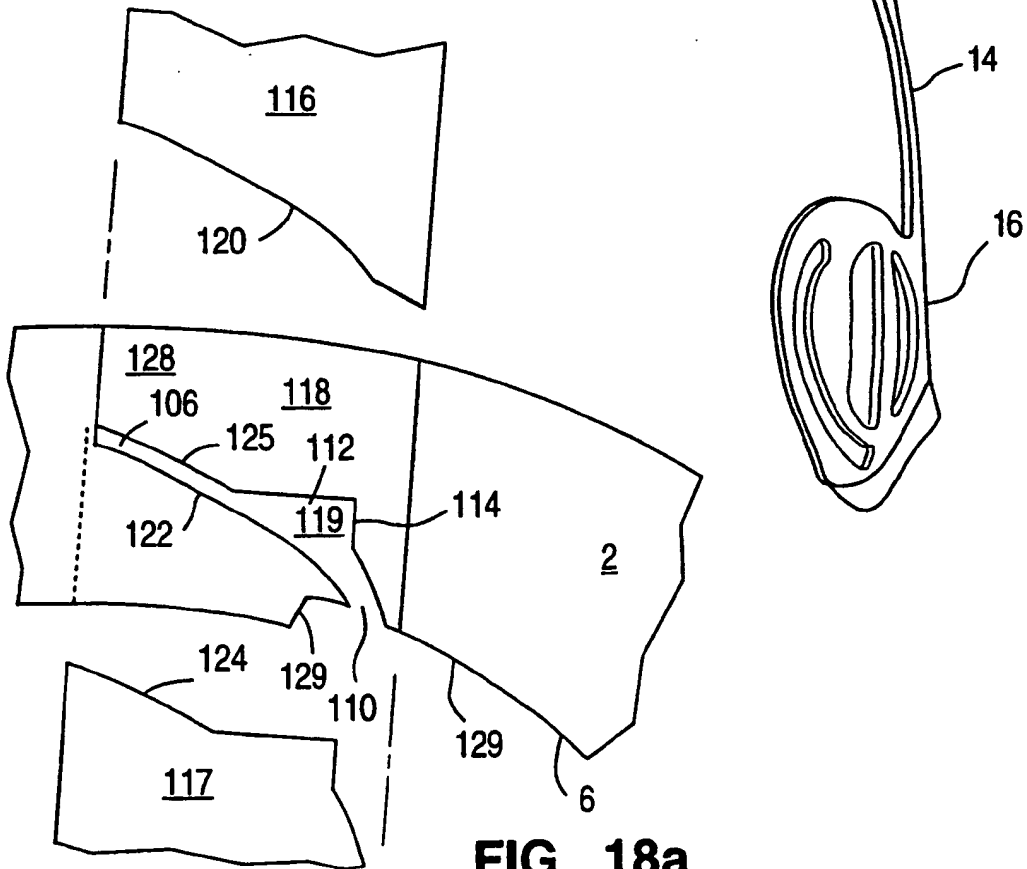


FIG. 18a

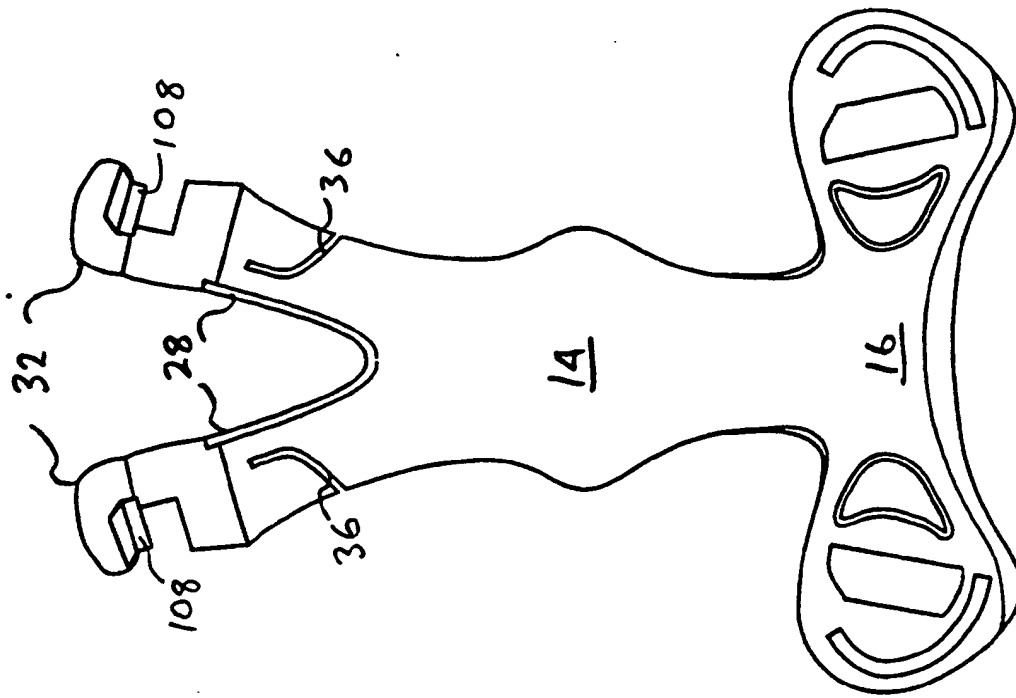


FIG. 18d

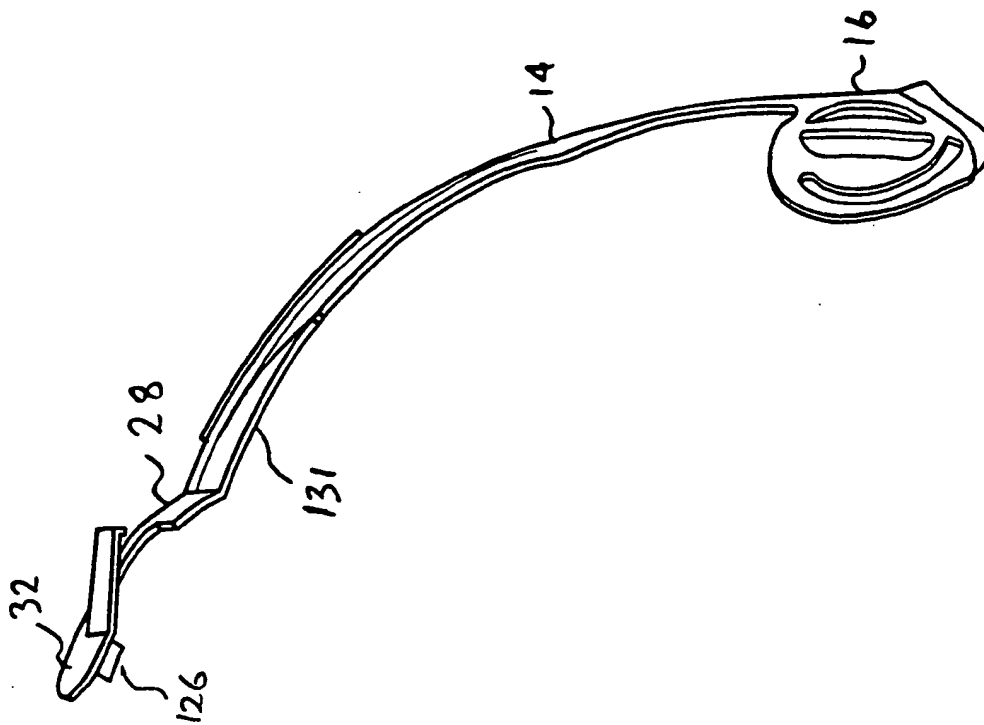
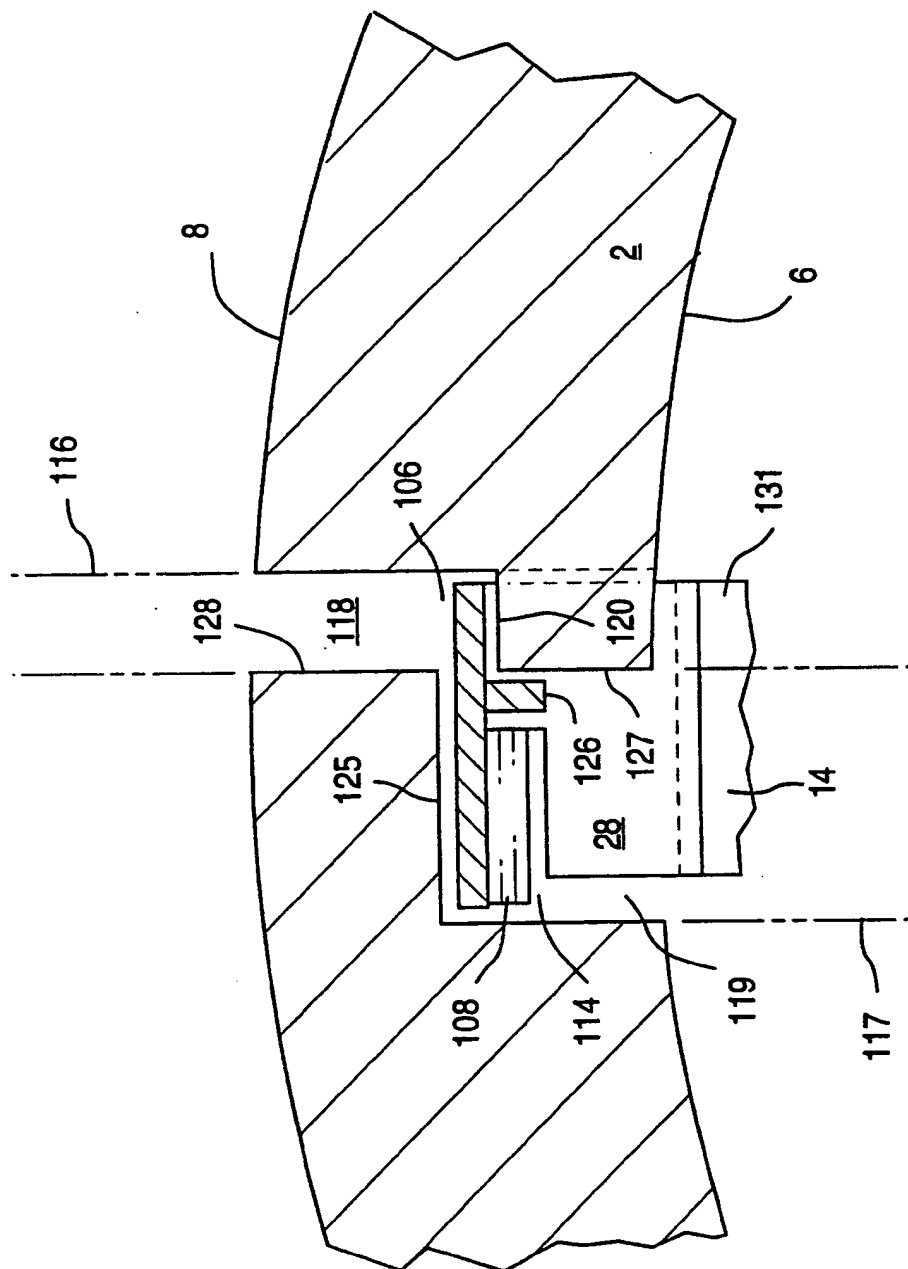


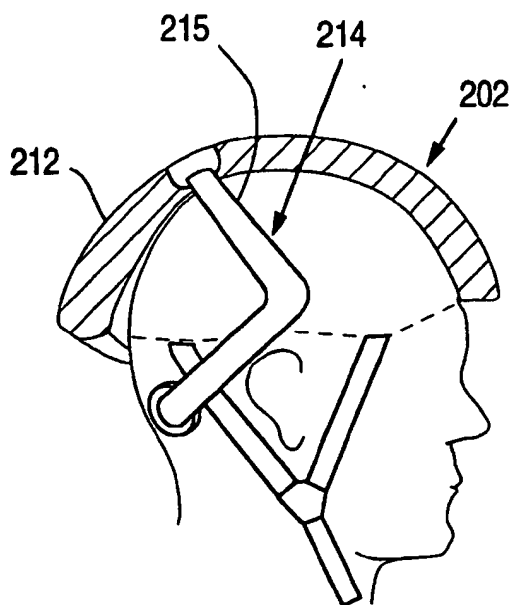
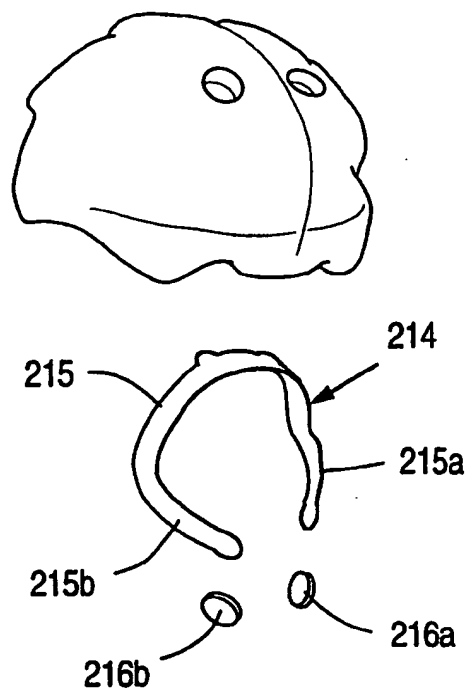
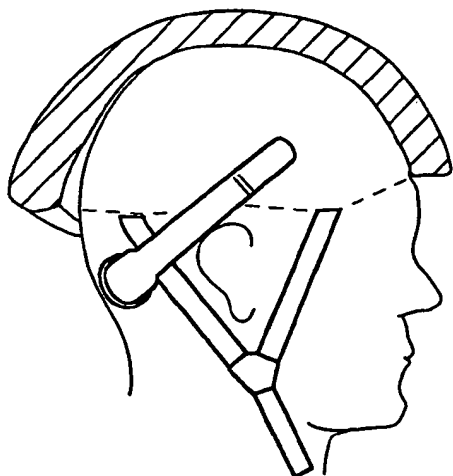
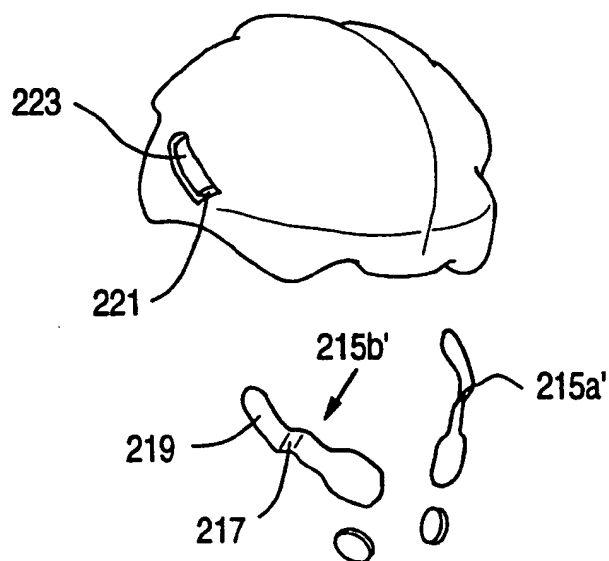
FIG. 18c.

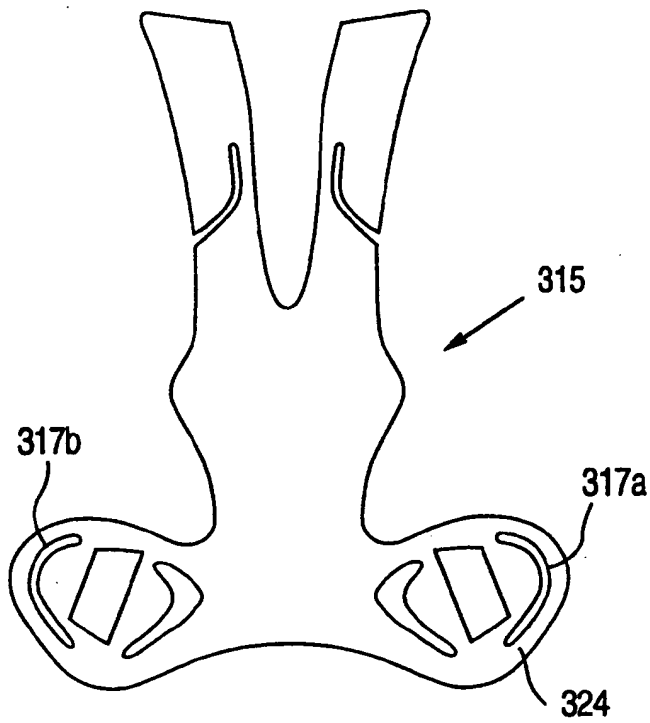




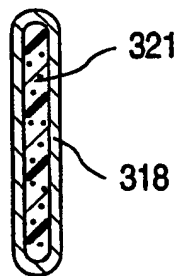
**FIG. 20**



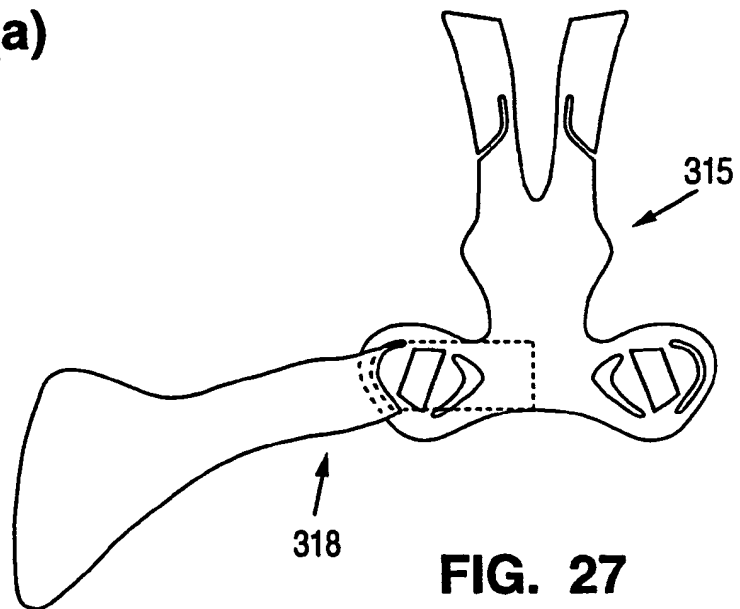
**FIG. 21****FIG. 22****FIG. 23****FIG. 24**



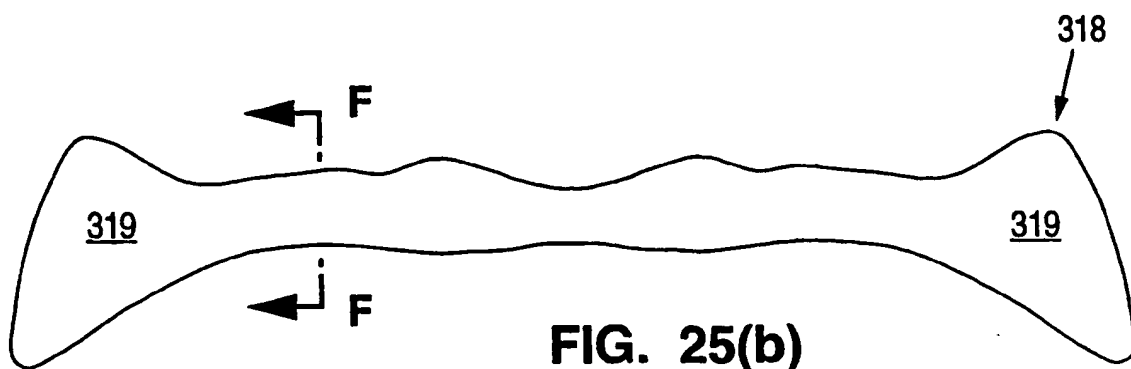
**FIG. 25(a)**



**FIG. 26**



**FIG. 27**



**FIG. 25(b)**

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US94/07643

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(5) : A42B 3/04

US CL : 414, 418, 421, 425, 909

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

U.S. : US CL :5, 6.1, 6.6, 181, 181.2, 181.4, 183, 410, 411, 414, 415, 416, 417, 418, 419, 420, 421, 425, 909, 918

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y	US, A, 1,537,178 (MAYNARD) 12 MAY 1925, entire document.	1, 2, 10, 25, 26, 32 ----- 9
X --- Y	US, A, 4,884,301 (AILEO) 05 DECEMBER 1989, entire document.	1-3, 10, 11, 25, 26, 32, 33 ----- 6, 8, 9
Y	US, A, 4,534,068 (MITCHELL et al) 13 AUGUST 1985, entire document.	9
A	US, A, 4,000,520 (SVENDSEN et al) 04 JANUARY 1977, entire document.	1-35



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*E* earlier document published on or after the international filing date	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
*L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
*O* document referring to an oral disclosure, use, exhibition or other means	
*P* document published prior to the international filing date but later than the priority date claimed	*G* document member of the same patent family

Date of the actual completion of the international search

29 SEPTEMBER 1994

Date of mailing of the international search report

11 OCT 1994

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